

# Structure from Motion in the Context of Active Scanning

Johannes Köhler, Tobias Nöll, Norbert Schmitz, Bernd Krolla and Didier Stricker  
*German Research Center for Artificial Intelligence, Trippstadter Str. 122, 67663 Kaiserslautern, Germany*

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**Abstract:** In this paper, we discuss global device calibration based on Structure from Motion (SfM) (Hartley and Zisserman, 2004) in the context of active scanning systems. Currently, such systems are usually pre-calibrated once and partial, unaligned scans are then registered using mostly variants of the Iterative Closest Point (ICP) algorithm (Besl and McKay, 1992). We demonstrate, that SfM-based registration from visual features yields a significantly higher precision. Moreover, we present a novel matching strategy that reduces the influence of an object's visual features, which can be of low quality, and introduce novel hardware that allows to apply SfM to untextured objects without visual features.

## 1 INTRODUCTION

3D scanning and reconstruction of static objects are important applications of computer vision, in particular for cultural heritage preservation and reverse engineering. Laser or structured light scanners are most commonly used for this task and we focus on high-precision reconstruction using such active scanning systems in this paper.

To acquire a full reconstruction of an object, several partial scans must be aligned, since the scanning devices usually have a limited field of view. The transformation of these partial scans into a common coordinate frame is customarily referred to as registration. Throughout the literature, registration is almost completely considered as the problem of finding the (rigid) transformations between 3D data.

Structure from motion (SfM) algorithms that extract 3D geometry from images constitute a different approach to object reconstruction. A respective system usually reconstructs a scene from images by incremental computation of new camera poses and consecutive triangulation of new points. This is done in a common coordinate frame, the data is thus registered implicitly.

Surprisingly and to the best of our knowledge, this approach to the registration problem is hardly discussed in the context of active scanning systems, where variants of the iterative closest point algorithm (Besl and McKay, 1992) are heavily dominating.

In this paper we break with this tradition. Instead of registering individual scans computed in the local

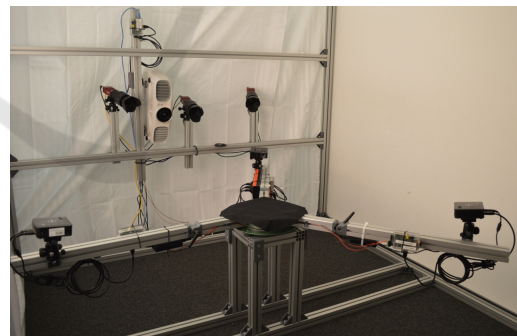


Figure 1: Our proposed hardware, consisting of a structured light scanning unit (back) and a turntable with outriggers. Each outrigger holds a small projector, whose projected fringe patterns statically remain on the object.

frame of the scanner, we first calibrate the scanner globally by calibrating each of its individual devices (projectors and cameras) using sparse visual features. Global optimization by bundle adjustment, which adjusts both the sparse structure and all device parameters simultaneously, is well studied in this context and greatly improves the overall reconstruction accuracy. In particular, it automatically adapts device parameters that can slightly change over time, due to e.g. heat generation. If the scanner calibration is, according to the current predominant paradigm of precalibration, kept constant instead, partial scans can suffer from small distortions that cannot be corrected by the subsequent registration anymore. This problem was first reported in (Furuakwa et al., 2009) and addressed by global optimization after ICP-based alignment. How-

ever, most approaches ignore this insight and assume that partial scans can be aligned perfectly.

For calibration we use an SfM algorithm with autocalibration, that is tailored to a projector-camera scanning setup. In such a system, the projector induces high-quality correspondences to the cameras. We show that these correspondences can be used to reduce the influence of the object's natural features to an acceptable minimum. Moreover, we present novel hardware that makes the calibration fully independent of the object's own features. With our setup, it is possible to reconstruct any object that exhibits a reasonable diffuse reflection component at very high precision. This holds in particular for featureless objects, where optical registration will fail and symmetrical objects, where geometry-based registration will fail.

We evaluate this method using a novel approach, that expresses the error in terms of point accuracy instead of pose accuracy. Our SfM-approach outperforms common, geometry-based methods. The main contributions of this paper are:

- Analysis and discussion of registration by global device calibration in the context of structured light scanners.
- A novel matching strategy, that minimizes the influence of potentially bad natural features.
- A novel hardware to gain independence of natural features.

## 2 RELATED WORK

Existing methods for rigid shape registration process geometry and/or optical features, either yield a coarse or a fine registration and align a single pair or multiple views. In this paper, we focus on multi-view fine registration and assume, that a coarse alignment is already provided if required. A coarse alignment is often computed from correspondences between geometrical features, a survey on computation of such correspondences can be found in (van Kaick et al., 2011).

The vast majority of existing registration methods operate only on reconstructed geometry. This might be due to the fact that off-the-shelf devices like laser scanners, which are widely available nowadays, serve as black box depth sensors and often output only point clouds. In this case, registration *must* be performed using only this data. Two surveys on geometry-based registration are (Salvi et al., 2007) and the more recent (Tam et al., 2013). The largest part of all methods is undeniably based on the iterative closest point (ICP) algorithm (Besl and McKay, 1992). This

method approximates unknown correspondences between two shapes by the closest point and iteratively minimizes the distance between the shapes by updating an initial pose estimate. Many adaptations exist that vary mostly in the point sampling, correspondence weighting, outlier rejection and error measurement (Rusinkiewicz and Levoy, 2001). Although the closest point approximation becomes more difficult and costly among multiple views, numerous methods extended ICP to this case, including (Bergevin et al., 1996; Pulli, 1999; Williams and Bennamoun, 2001; Toldo et al., 2010; Du et al., 2010).

Especially in the multi-view case, several new approaches were proposed recently. (Krishnan et al., 2005) uses a manifold optimization on the constrained manifold of rotations, (Huang et al., 2007) proposes a bayesian formulation of the registration problem and (Torsello et al., 2011) applies motion diffusion with motion being expressed by dual quaternions. However, (Torsello et al., 2011) minimizes the error distribution among multiple views and requires a pairwise registration - ICP thus is also relevant in this context.

A different class of registration methods uses visual cues derived from images aligned to the reconstructed points. 2D point correspondences among the images induce 3D point correspondences, which can be used to estimate the unknown transformation (Seo et al., 2005; Dold and Brenner, 2006).

An entirely different approach to the registration problem is given by SfM-algorithms. This class of methods assumes a sequence of images and jointly estimates camera motion and scene geometry. In the context of an active scanner, SfM can be used to estimate all involved device parameters and optimize them together with a sparse version of the final reconstruction in a globally optimal way. In contrast to the previously mentioned registration approaches that keep the partial reconstructions and the device calibration fixed, this offers a larger flexibility for aligning the data. While SfM is commonly used for passive scene reconstruction from imagery, we are, surprisingly, only aware of two publications that use it for active scanners (Köhler et al., 2013; Weinmann et al., 2011).

Most active projector camera scanning setups that could employ an SfM approach (e.g. (Holroyd et al., 2010; Weise et al., 2009; Sadlo et al., 2005)) instead rely on a local precalibration and register the partial scans using a variant of ICP. We believe the main reason for this to be the still dominant paradigm of scanner precalibration. Up to the present day, the vast majority of publications that address the problem of scanner calibration only aim at such a local calibration that inevitably requires subsequent registration,

including (Audet and Okutomi, 2009; Griesser and Van Gool, 2006; Moreno and Taubin, 2012).

The failure cases for all previously discussed methods are obvious: The accuracy of all geometry-based registration methods will degrade for objects exhibiting a certain degree of symmetry, as the unknown rigid transformation cannot be determined uniquely in this case. Methods based on optical features will fail for sparsely textured or textureless objects. We overcome these problems by introducing a novel matching strategy that enables precise scanning in case of sparse features, and new hardware, which generates static, high-quality optical features. To the best of our knowledge, it is the first device that enables to capture the geometry of symmetric and textureless objects at high precision.

### 3 SFM FOR ACTIVE SCANNING

In the following, we assume we are provided with a rigid, active scanning unit consisting of a light emitting device  $P$  (“projector”) and at least two cameras  $C_i$ .  $P$  is used to establish pixel-wise correspondences of very high precision among the cameras for a particular scanner/object pose. Those correspondences are commonly used to reconstruct dense, partial scans. We refer to them as *internal* correspondences. In order to capture a full object, either the object or the scanning setup must be moved. We assume that each scanner/object pose  $j$  generates new, *virtual* devices  $P_j$  and  $C_{ij}$  with individual parameters each. Correspondences among  $C_{ij}, C_{kl}$  of different scanner poses  $j, l$  are called *external* correspondences. They cannot be generated by  $P$ , and need to be computed by other means. If external correspondences can be established successfully, it is possible to estimate the individual parameters of all virtual devices in a common frame.

The relationship to existing registration approaches is straightforward, if e.g. the projector’s frame is used as the local scanner frame: SfM estimates the scanner pose  $[R|t]$  for each scanner position, which maps a point from the world to the local scanner frame. In case of a precalibrated setup, reconstructions are computed in the local scanner frame. A registration algorithm thus computes the inverse projector pose  $[R^T | -R^T t]$ , which maps the reconstruction to the common world frame.

In this section, we assume that a set of sparse correspondences is provided among all virtual devices. Correspondence generation is addressed in detail in Sections 4 and 5.

We employ the following SfM-approach to esti-

mate the parameters of all virtual cameras  $C_{ij}$ . As customary, we assume that all  $C_i$  can be modeled by the pinhole model (Hartley and Zisserman, 2004). First, we initialize a set of calibrated cameras and a sparse point cloud:

1. Choose  $C_{ij}$  and  $C_{kl}$  with most 2D-2D correspondences.
2. If the intrinsic parameters of these cameras are not known estimate them using an adaption of (Gherardi and Fusiello, 2010).
3. Initialize the relative pose by epipolar matrix factorization.
4. Triangulate all correspondences with a reprojection error  $\leq t_0$ .

Then, we iteratively apply the following steps to all virtual cameras:

1. Choose an uncalibrated  $C_{ij}$  with most 3D-2D correspondences.
2. If the intrinsic parameters of  $C_{ij}$  are not known, compute a camera matrix  $P$  using direct linear transform and factorize it into pose and intrinsic parameters. Otherwise, compute the pose using (Lepetit et al., 2009). In both cases, outliers are rejected by RANSAC (Fischler and Bolles, 1981) with a threshold of  $t_0$ .
3. Update the set of triangulated points with a reprojection error  $\leq t_0$ .
4. Apply global bundle adjustment (Hartley and Zisserman, 2004).
5. Remove all 3D-2D correspondences with a reprojection error  $> t_1$ .

During bundle adjustment, we optimize all triangulated points as well as focal length, principal point, distortion coefficients and pose for each virtual camera. The clear advantage of this process is, that a sparse version of the final reconstruction and all device parameters are *simultaneously* adjusted in a globally optimal way before the actual reconstruction. We maintain a data structure that allows navigating from each 3D point to all its valid projections and vice versa. It is used to derive 3D-2D from 2D-2D correspondences for calibrating a new device. Due to the use of autocalibration, projectors can be easily integrated, if required and a precalibration is not necessary anymore.

### 4 CORRESPONDENCES FROM NATURAL FEATURES

In this section, we address external correspondence generation from an object’s natural visual features. For this purpose, descriptors such as SIFT (Lowe,

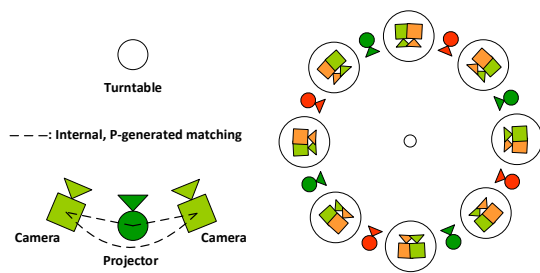


Figure 2: Left: Exemplary scanning unit with internal, projector-generated matching. Right: Multiple positions of the unit for complete object acquisition, circles illustrate externally matched, virtual cameras. If the angle between the scanning unit’s cameras is the same as the angle for turning the object, virtual cameras of different scanner poses are very close to each other.

1999) are commonly used to establish correspondences. Passive SfM-approaches do not distinguish between external and internal matches and use the same descriptors for all camera pairs. In our context, however, we can match using two different strategies, i.e. use  $P$  for high quality internal matching and a feature descriptor for external matching with lower robustness. As natural features can be sparse and of low quality (see (Zeisl et al., 2009) for details), it is important to reduce their negative influence on the virtual device calibration. We achieve this in two steps:

First, we do not allow low-quality SIFT-matches internally. However, all external matches *must* be internally matched to different cameras, as pairwise matches do not allow to deduce 3D-2D correspondences in the SfM process. Any point of an external correspondence is thus extended internally using  $P$ . Moreover, we generate additional internal matches by regularly sampling the respective camera images. An *internal* pair of virtual cameras thus always has more matches than an *external* pair and thereby gets a higher priority in our SfM algorithm. If a new camera is initialized with 3D-2D correspondences derived from potentially bad SIFT correspondences, the 3D points consequently were entirely computed from high-quality  $P$ -generated matches. Moreover, the majority of these 3D points is valid, as  $P$ -generated correspondences contain only few outliers. The high quality of the internal matches can thus be propagated to SIFT-matches to some extent, while global influence of SIFT is kept low.

Second, we can exploit the characteristics of the most common scanning setups (consisting of a scanning unit and a turntable), to drastically increase quality and amount of external correspondences. In general, the quality of correspondences decreases when the angle between the principal axes of the associated cameras increases. This is a natural consequence

of perspective distortion, which changes the local appearance of the object. If the turntable of a scanning setup is turned by  $n^\circ$  and two cameras of the scanning unit are separated by a rotation of  $n^\circ$  around the turntable axis, motion of the turntable will always move virtual cameras of different scanner/object poses very close to each other (Figure 2). The corresponding images will thus be almost identical. This greatly increases both the quality and the amount of correspondences. We restrict the external matching to only these camera pairs. Note that this concept of internal/external matches is not restricted to the exemplary turntable scanning setup used in this section. It is easily adapted to units with more cameras and/or more rotational axes. If the scanner is freely moved around the object however, it becomes more difficult to maintain a small baseline between externally matched cameras.

## 5 CORRESPONDENCES FROM ARTIFICIAL FEATURES

The approach presented in Section 4 still relies on natural visual features and fails for textureless objects. One possibility to generate new features would be to add additional objects with strong texture information as calibration targets. However, they will occlude the actual object of interest.

In this section, we present a novel hardware setup that makes scanning fully independent of both visual features and the object geometry. The precision of geometry-based registration deteriorates for objects exhibiting a certain amount of symmetry, because the correct transformation cannot be estimated uniquely. Our results in Section 6 contain respective examples. Optical registration approaches suffer from similar problems: First, repetitive visual features cannot be matched uniquely. Second, the features might be of low quality (Zeisl et al., 2009). And third, textureless objects yield no visual features at all. Consequently, it is currently not always possible to acquire a precise, full reconstruction of arbitrary objects, whose surface reflectance properties are suitable for active scanning based on structured light.

We resolve this by proposing a novel hardware layout (Figure 1), which consists of a camera/projector scanning unit and a special turntable construction. The turntable is equipped with three outriggers, that allow to attach additional micro-projectors. These additional devices allow us to project data onto the object, similar to the internal projector. However, this data statically remains on the object and is thus invariant of the table rotation. The

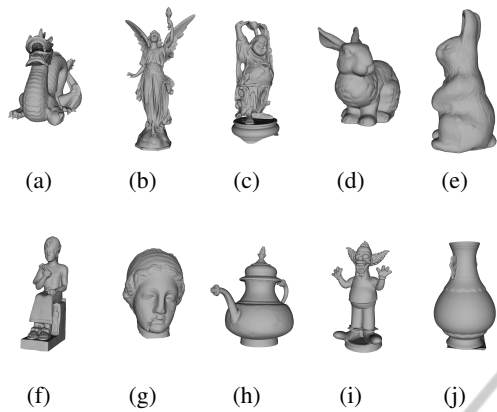


Figure 3: Meshes used in our experiments. (a-d) were taken from (Curless and Levoy, 1996), (e-g) were taken from (Wang et al., 2010) and (h-j) were taken from our own collection of scans.

external matching can thus be performed in the same way as the internal matching. *Each* of these external projectors is treated as individual feature source. Therefore, it can be possible that a 3D point is triangulated twice from a region where two projector images overlap. Those regions are, however, small and the duplicate points do not influence the calibration. The devices used for evaluation are listed in Section 6.

Projectors commonly generate strong heat, which causes their image to shift over time. This shift can be significant, we observed several millimeters until the device reached constant operating temperature. For the main unit, this is compensated by an individual set of parameters for each virtual position. For the additional units, the positions of the projected images must be static, it is thus very important to comply with a warming phase.

The high-quality external correspondences make this setup more general than the approach of Section 4. Cameras of the scanning unit can be freely positioned without regarding the turntable rotation.

## 6 RESULTS

We evaluate the SfM-approach with the different feature generation methods presented in this paper using both real and synthetic data and compare the precision to state-of-the-art registration algorithms. In the following, we use phase shifting to generate high-quality correspondences with all projectors; its advantages are discussed in (Köhler et al., 2013). The following approaches are evaluated:

1. SfM with SIFT-features only
2. SfM with our minimal SIFT approach (Section 4)

3. SfM with our artificially generated features (Section 5)

### 4. Multi-view ICP

(1) and (4) are considered as state of the art methods. (1) can be considered as standard SfM approach as it is used with cameras only. We use it to demonstrate the impact of the minimal SIFT approach (see Section 4). We choose ICP as a geometric alignment method, since it is undeniably the most common and widespread registration method, which dominates the state of the art up to the present day. Our implementation is an adaption of (Pulli, 1999).

In all experiments, we express the errors not in terms of the pose parameters, but in terms of the resulting reconstruction error or, in other words, in terms of the error introduced to the reconstructed points. This has the advantage that the error is expressed as a unidimensional quantity, which is easily interpreted by a human being. Moreover, it allows us to derive a simple, but highly expressive error threshold from the scanner's sampling density: An object surface is sampled by the pixel grid of the cameras. For a fixed scanner to object distance, the sampling density is thus the average distance between vertices of neighboring pixels. We regard a registration as good if the error it introduces is below this threshold. In this case, the registration does not degrade the theoretically achievable scanning precision. Note that we do not regard the precision of the scanning unit, but only the precision of the registration. In all experiments,  $t_0 = 5$  and  $t_1 = 2$ .

## 6.1 Synthetic Data

In our synthetic experiments, each evaluated method is applied to a multi-view registration problem with 8 partial scans. These scans result from a full rotation of an object and are thus separated by  $45^\circ$ . We generate 8 point clouds  $C_i$  by rendering a given mesh from 8 different camera poses  $P_i$ , which are assumed to be the scanner poses. The camera resolution is set to  $3296 \times 2472$  (8 megapixels) and the distance of the camera to the object is automatically adjusted, such that the rendering best occupies the resulting image. For each pixel, the corresponding depth yields a 3D point and each point cloud has approximately 2 million points.

For the geometry-based registration, we apply a small transformation  $T_i$  to each point cloud but the first (rotation of  $3^\circ$  around a random axis through the mesh centroid, translation by 0.5% of the mesh's longest main axis). This transformation is small enough for proper convergence and the transformed

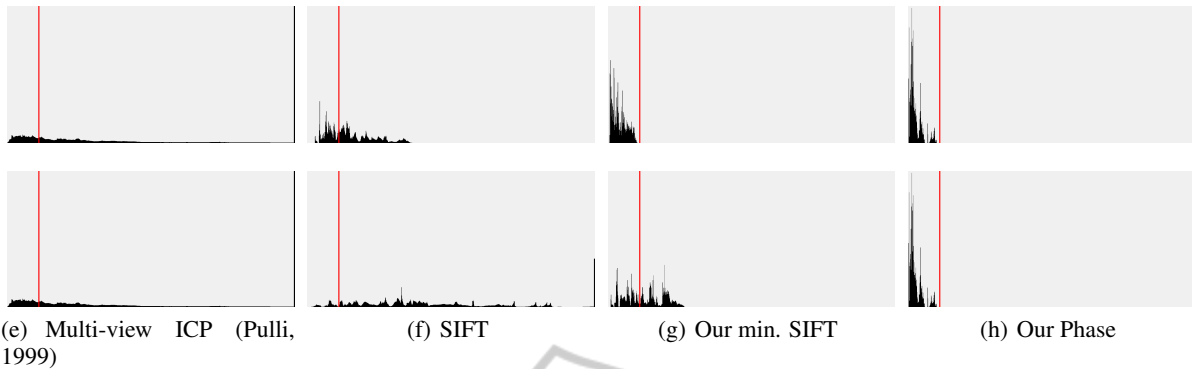


Figure 4: Results of our evaluation with synthetic data. Distribution of errors introduced to the reconstruction by wrong pose estimates. Each histogram contains measurements from 509101060 vertices, resulting from 10 global registration problems with 8 partial scans each. The top/bottom row illustrates results for a sharp/blurred texture, note that the ICP/Phase results stay the same. The red line indicates our admissible error tolerance of 0.04 mm, see text for details. The large peaks at the very right of the ICP and blurred SIFT histogram illustrate registration failures. The (linear) sizes of the x/y-axes are the same for all plots.

point clouds can be considered as coarse initial alignment. The task then is to compute  $T_i^{-1}$ .

For the different SfM-approaches, we assume a scanner with 2 cameras separated by 40 degrees and a projector centered in between. The projector frame serves as local scanner frame, the scanner poses  $P_i$  used for point cloud generation thus are the poses of the respective projectors. For each SfM task (1-3), the goal is to estimate  $P_i$ . By separating the cameras by 40 degrees, we account for an imprecise positioning most likely to occur in practice. Cameras that are matched with our minimal SIFT approach (Section 4) are thus separated by  $5^\circ$ .

Using only SIFT-correspondences (task 1), calibration of all  $P_i$  was not always possible. We thus added 6 additional cameras to the scanning unit (3 above, 3 below) to enable precise calibration from only natural features. Note that these additional cameras yield additional constraints for the registration and naturally integrate into the SfM pipeline. In practice, imagery from these additional cameras could be manually acquired to aid in calibration. The projector is treated as an additional camera in this case, task 1 thus boils down to calibrate  $8 \cdot (2 + 6 + 1) = 72$  cameras.

For each camera, we generate the corresponding data for matching as follows: An image for generating SIFT-features is acquired by rendering the mesh with a high-resolution (8196x8196 pixels) texture for visual feature generation. This yields camera images that have very similar characteristics compared with real images. The internal and external phases are acquired by tracing rays to the corresponding projectors (we use 3 additional, static projectors for task 3). We apply gaussian noise to both internal and external

phase correspondences, such that the reprojection errors of the cameras and projectors are similar to the values we measured in practice after calibration (0.5 pixels for the camera and 0.4 pixels for the projector).

For a given object/mesh, we compute the pose estimation error  $E_i$  for each point cloud  $C_i$ . Let in the following  $Q_i$  be the pose estimated by one of the registration methods for one of the point clouds. I.e.  $Q_i$  maps from an initial position (either the common coordinate frame or the coarse alignment position) to the final scanner position  $P_i$ . For the geometry-based registration,  $E_i = Q_i \circ T_i \approx I$ , since  $Q_i \approx T_i^{-1}$ . For the SfM methods,  $E_i = Q_i \circ P_i^{-1} \approx I$ , since  $Q_i \approx P_i$ . For each vertex  $V$  of a given point cloud  $C_i$ , the reconstruction error is then given by  $|V - E_i(V)|$ .

We use 10 different meshes chosen from the Stanford 3D Scanning Repository (Curless and Levoy, 1996), a mesh watermarking benchmark (Wang et al., 2010) and our own collection of scans (Figure 3). Each method thus must estimate 80 poses in total. The set of objects contains both complex geometry and more simple shapes with a certain degree of symmetry. All per-vertex errors are accumulated in a single histogram for each method (Figure 4). In all experiments, the corresponding mesh was rescaled such that the size along the major axis is 10 cm. The scanner's sampling density and thereby the admissible registration error threshold for such an object is 0.04mm. Note, that this value can, at least in theory, be significantly lower for an increased device resolution. We do the whole experiment with two different textures mapped to the meshes. The first is a complex forest scene, that generates many visual features. The second is a strongly blurred version of the first and is used to demonstrate the effects of sparse, low quality



Figure 5: Left: Small version of the forest texture, the red square indicates the area magnified on the right. Top right: Original resolution (sharp), bottom right: original resolution, blurred.

features (Figure 5).

The first row of Figure 4 illustrates the results for the sharp texture. It is obvious that ICP clearly performs worst. More than 50% of the errors are above the admissible threshold and in particular for partially symmetric objects, the alignment is of low quality. This is, as expected, a major drawback of geometry-based registration. SfM from only SIFT-features has a significantly higher quality but still more than 50% of the points are above our quality threshold. However, if the SIFT-correspondences are constrained as suggested in Section 4, the quality of the calibration/registration can be drastically increased - the maximum per vertex error is 0.036 mm in all experiments, which is below the scanner's sampling frequency. The artificial, phase-generated features perform best, the maximum per vertex error is 0.035 mm in all experiments. For ICP, the only datasets that satisfy our quality threshold are those with very sharp geometry features (Figure 3, (a,b,c,f)). For smoother shapes like (Figure 3, (d,e,g,h,i,j)), several partial views were always above our quality threshold. For partially symmetric objects (Figure 3, (h,j)), the alignment failed. This failure is reflected in the large peaks at the right border of the histograms (Figure 4). The second row of Figure 4 illustrates the effect of low quality visual features. The results of ICP and our external phase registration stay the same, while SIFT and our min. SIFT clearly deteriorate. In contrast to the sharp texture case, our min. SIFT now does not comply with the quality threshold anymore. Constant quality thus could only be achieved with our proposed hardware.

## 6.2 Real Data

For our real data evaluation, we use the setup illustrated in Figure 1 (see also Section 5). Our scanning

unit consists of 2+1 Allied Vision Technologies® Prosilica® GX 3300 cameras (3296x2472). The third, centered camera enables calibration from only SIFT features (similar to the synthetic case), it is not used for reconstruction. Moreover, we use an Epson® EH TW 5910 projector (1920x1080) on the scanning unit and three Dell® M115HD (1280x800) on the turntable.

In the context of 3D-scanning, real data evaluation is usually done by comparing a scan to a different ground truth scan of known precision. In the following, we will thus use two scans: A ground truth scan  $G$  and a scan  $S$  whose precision is to be evaluated. In this situation, three types of registration are potentially involved: First, the scan-internal registrations, which combine multiple, partial shapes to a full scan ( $G$ -internal registration  $GIR$  and  $S$ -internal registration  $SIR$ ). Second, the external registration  $ER$  that aligns  $S$  to  $G$ . This is necessary, as both scans have different coordinate frames and often also different scales. Since our focus is, however, on the precision of the actual registration methods, an unbiased evaluation with real data is not possible -  $ER$  will always add an unknown error to the final result.

To keep the influence of  $ER$ ,  $GIR$  and the sampling density between  $G$  and  $S$  as low as possible, we use the following approach: Both  $S$  and  $G$  are acquired with the scanning setup proposed in Section 5.  $G$  is not a full scan and therefore not biased by an internal registration.  $S$  is computed by registering two partial scans separated by  $45^\circ$ ,  $G$  is centered in between.  $S$  is recorded *once* and then reconstructed/registered using the following methods: ICP, SIFT, minimal SIFT and Phase (see also Section 4). The external registration is performed using 2D-2D phase correspondences between  $S$  and  $G$ , as the phase registration performed best in the synthetic evaluation. Since both scans are fully reconstructed, these 2D-2D correspondences induce 3D-3D correspondences that are used to compute the actual transformation. These 2D-2D correspondences remain static, while the 3D-3D correspondences depend on the given  $SIR$  and thus change. The external registration bias introduced by wrong 2D-2D correspondences thus remains the same for all evaluated registrations, changes in the error values thus *indeed* result from the internal registration that we want to evaluate. Note that the use of the scanner itself as ground truth generator is valid in our context, since we do not want to assess the precision of the partial scan, but the precision of the inter-scan registration. Moreover, it has the following advantages: First, the sampling density is exactly the same for all scans. Second, phase correspondences can be used for the external registration, which performed best in



(a) Lion (b) Vase (c) Shoe (d) Figurine

Figure 6: Objects used for real data evaluation, the amount of features decreases from left to right, the vase is symmetric.

the synthetic evaluation. For a different scanner, only the geometry may be used, which performed worst in the synthetic evaluation. After registering the scans to the ground truth, we compute an error value (closest distance to ground truth point) for each scan point in the overlapping region.

We use four different objects with different characteristics to demonstrate the capabilities of the individual registration approaches: A Chinese lion statue with many natural features and complex geometry, a symmetric vase with a medium amount of natural features, a sports shoe with smooth geometry and low amount of features and a white plastic figurine without natural features (Figure 6). The amount of points below our quality threshold is displayed in Table 1. The amount does not reach 100%, because both scans contain holes in regions not seen by all cameras/projectors. In such a region, closest vertices are not found at the correct position, but across the hole at its border. The distance is thus automatically high.

Although we consider the simpler pairwise alignment instead of a multi-view problem, the results have similar characteristics: SIFT-based registration constantly deteriorates, when the amount of features is reduced and fails for the untextured figurine. However, a high-quality registration can still be achieved using our proposed minimal SIFT matching strategy. It has constant quality, even for the shoe (sparse visual features) and fails only for the untextured figurine. This is resolved by our proposed hardware: The phase-only matching exhibits constant quality. ICP is only successful for complex geometry. It fails for the symmetric vase and deteriorates for objects with smooth geometry, just as in the synthetic case. A failure case is illustrated in Figure 7.

## 7 DISCUSSION

In this paper, we showed that the precision of projector/camera based active scanning systems greatly

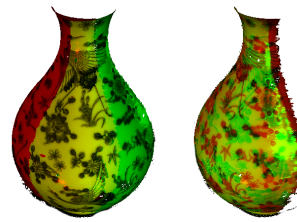


Figure 7: Geometry cannot be used to align (partially) symmetric objects. Left: Vase correctly registered with SfM, right: Vase wrongly registered with ICP. Red/green: Left/right scanner position, yellow: Overlapping area.

Table 1: Results for real datasets. The values indicate the amount of errors below the quality threshold, "-" indicates registration failure. See text for details.

	Lion	Vase	Shoe	Figurine
ICP	90%	-	73%	82%
SIFT	91%	85%	53%	-
min. SIFT	91%	91%	91%	-
Phase	91%	92%	91%	92%

benefits from a global calibration. While SfM approaches are widely used in the context of imagery, the predominant paradigm for such active scanners is still a pre-calibration followed by a geometry-based registration. In our experiments, the SfM-based reconstructions could always beat traditional registration based on ICP.

We introduced a novel minimal SIFT matching strategy that greatly reduces the influence of potentially bad SIFT-features and presented a novel hardware platform that makes SfM fully independent from natural features. With this hardware, it is possible to successfully scan any object suitable for diffuse structured light. In particular, it allows one to scan (partially) symmetric objects that cannot be registered with geometry-based methods and textureless objects that cannot be registered with optical methods.

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