

MAESTRO: A Full Point Cloud Approach for 3D Anomaly Detection Based on Reconstruction

Remi Lhoste^{1,2}, Antoine Vacavant² and Damien Delhay¹

¹*O2game, 60200, Compiègne, France*

²*Institut Pascal, Université Clermont Auvergne, UMR 6602 UCA/SIGMA/CNRS, 63171 Aubière, France*
{remi, damien}@o2game.com, antoine.vacavant@uca.fr

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Abstract: 3D anomaly detection is a critical task in industrial manufacturing, for maintaining product quality and operational safety. However, many existing methods function more as 2.5D anomaly detection techniques, primarily relying on image data and underexploiting point clouds. These methods often face challenges related to real scenarios, and reliance on large pretrained models or memory banks. To address these issues, we propose MAESTRO, a Masked AutoEncoder Self-Supervised Through Reconstruction Only. This novel 3D anomaly detection method based solely on point cloud reconstruction without utilizing pretrained models or memory banks, making it particularly suitable for industrial applications. Experiments demonstrate that our method can outperform previous state-of-the-art methods on several classes of the MVTEC 3D-AD dataset (Bergmann et al., 2022).

1 INTRODUCTION

Anomalies, or deviations from the normality, can signify defects or irregularities that alterate product quality in industrial manufacturing. Detecting these anomalies is essential to maintain high production standards.

To address these needs, we present **MAESTRO (Masked AutoEncoder Self-Supervised Through Reconstruction Only)**, an approach that leverages point cloud reconstruction. This method offers several advantages: it visually highlights discrepancies between trained and actual outputs, providing clear indications of anomalies. This is particularly beneficial in industrial environments where operators require precise insight into defect locations. We opted for 3D point cloud rather than 2.5D approaches, which typically rely on image data and can miss the full geometric details of objects. 3D point clouds enable a more comprehensive view, enabling more accurate detection of anomalies, especially those related to geometry and structure that are difficult to capture in 2D images. Additionally, 3D point cloud can offer a simple approach where one sensor cannot be sufficient to identify anomalies. An anomaly captured between two calibrated sensors and transformed in a point cloud offer can unique perspective of the defect. By avoiding the need for memory banks, our method

reduces storage requirements and enhances feasibility for various industrial applications.

In summary, MAESTRO harnesses the power of 3D point cloud reconstruction to deliver a robust, more interpretable, and industrially viable solution for anomaly detection. This approach addresses the critical need for surface defect identification, contributing to improved quality assurance in manufacturing processes. Our contributions are summarized as follows: (i) A reconstruction-only model for 3D point cloud anomaly detection; (ii) A multi-scale approach to capture more information from the point cloud; (iii) We propose a model that requires no memory bank and eliminates the need for large pretrained models.

2 RELATED WORKS

2D Anomaly Detection. Research in the industrial anomaly detection field has been widely studied with MVTEC 2D-AD (Bergmann et al., 2019) and VisA datasets (Zou et al., 2022). (Zavrtanik et al., 2021) approaches using autoencoders have also shown promise in this area. (Deecke et al., 2019) use a generative adversarial network (GAN) and (Rudolph et al., 2021) propose normalizing flows

models (Rezende and Mohamed, 2015) to generate the sample without defects. Unsupervised representation learning (Hyun et al., 2024) methods achieve great results based on pretrain models and memory banks to compare features. Similarly, student teacher models (Bergmann et al., 2020) are trained on top of pretrained network features.

3D Anomaly Detection. The field of 3D anomaly detection has lagged behind its 2D counterpart, primarily due to the scarcity of real-world datasets and the structural complexity of point clouds. The predominant approach involves using RGB-Depth(2.5D) data from the MVTec 3D-AD dataset (Bergmann et al., 2022), which includes only a single RGB-D view for each object. Point cloud models majorly leverage features for detection. For instance, BTF (Horwitz and Hoshen, 2022) integrates hand-crafted features with the PatchCore method, while 3D-ST (Bergmann and Sattlegger, 2023) employ a student-teacher framework to compare features. M3DM (Wang et al., 2023) analyze both 3D and RGB features before fusing them. CPMF (Cao et al., 2023) transforms the point clouds into synthetic 2D images from multiple viewpoints. Reg 3D-AD (Liu et al., 2023) utilizes 3D registration before comparing it to a memory sample. Shape-guided (Chu et al., 2023) use PointNet (Qi et al., 2017) and Neural Implicit Function to explore and compare the 3D shape information via a memory bank. IMRNET (Li et al., 2023) reconstructs a portion of the point cloud and calculates the difference between the reconstruction and the input using features acquired by Point-MAE (Pang et al., 2022) and a memory bank. R3D-AD (Zhou et al., 2024) employ a diffusion model to reconstruct the point cloud without defects. Most of these models use memory banks to compare features, enhancing their anomaly detection capabilities. However, they have large memory occupancies with increasing number of samples.

Reconstruction-Based Models. The reconstruction process in anomaly detection is similar across all algorithms that aim to reconstruct the initial shape. The underlying hypothesis is that the model will reconstruct the data without any defect as illustrated in Figure 1. Reconstruction models are widely used for 2D anomaly detection relying mainly on auto-encoders (Zavrtanik et al., 2021), variational encoders (Hyun et al., 2024), or GANs (Rudolph et al., 2021). To compute an unsupervised anomaly score, the most straightforward method involves measuring the difference between the reconstruction and the original input (Gong et al., 2019). (An and

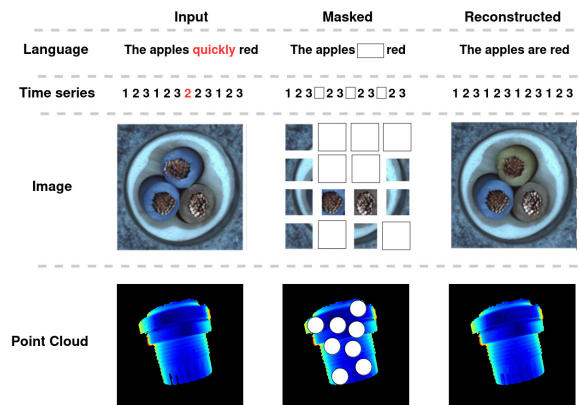


Figure 1: Masked auto-encoder technique for anomaly detection. In this approach, a portion of the input data is masked, and the auto-encoder is trained to reconstruct the missing segments from the remaining unmasked data. The wire images are from the MVTec 2D-AD (Bergmann et al., 2019).

Cho, 2015) define a reconstruction probability for every image pixel and compute an anomaly score. (Bergmann et al., 2018) utilize the SSIM (Wang et al., 2004) as a loss function to adopt a structural approach based on patches. Additional information, such as latent space (Abati et al., 2019) and intermediate activations (Kim et al., 2019) is sometimes incorporated to enhance detection.

Reconstruction of 3D point clouds is comparatively less explored. PointNet (Qi et al., 2017) is the first model to use an encoder-decoder for point cloud processing. Nevertheless, PointNet cannot accurately capture local features. DGCNN (Wang et al., 2019) employs EdgeConv which focuses on the relationship between points using a dynamical graph model. In the task of point cloud completion, where the goal is to fill in missing data in a partial point cloud, PCN (Yuan et al., 2018) utilizes PointNet (Qi et al., 2017) to reconstruct the point clouds, FoldingNet (Yang et al., 2018) leverages the 2D convolution network to transform a 2D plane into 3D. Advanced methods like Point MAE (Pang et al., 2022) use transformers with a patch-based approach. Similarly to PointMAE, 3DMambaComplete (Li et al., 2024a) achieves a linear complexity with transformers, effectively completing long sequences. All of these transformers approach are inspired from NLP tasks.

3 OUR METHOD

Figure 2 presents the overall pipeline of our MAESTRO model. MAESTRO is based on four modules, NE(Noise Estimation), RS(Random Sampling),

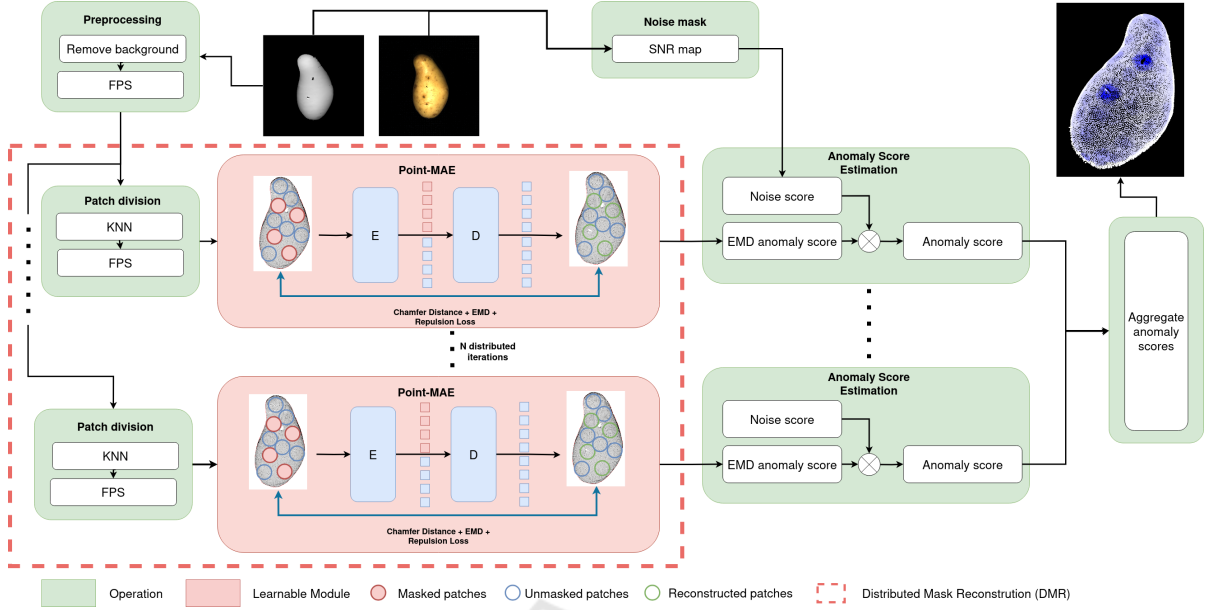


Figure 2: Overall pipeline of our MAESTRO model with trainable modules in red and operation modules in green.

DMR (Distributed Mask Reconstruction) and ASE (Anomaly Score Estimation).

3.1 Noise Estimation

Structured light is a primary technique for high-precision 3D scanning, employed to capture the shape and surface details of objects. This method involves projecting a known pattern (often a series of stripes or grids) onto the object and analyzing the deformation of this pattern upon striking the surface. This is the technology used in the MVTEC 3D-AD dataset (Bergmann et al., 2022). Despite its advantage on surfaces facing the camera, it exhibits low accuracy when the surface fails to reflect light, due to either its orientation or material properties, whether specular, absorbent, or transparent. Consequently, in the MVTEC 3D-AD dataset (Bergmann et al., 2022), there is significant noise at the edges of objects, as illustrated in Figure 3.

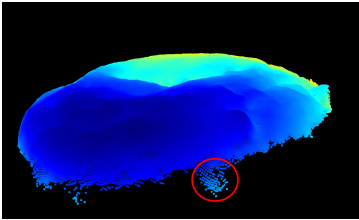


Figure 3: Illustration of a cookie geometry in the testing set of MVTEC 3D-AD (Bergmann et al., 2022). The part circled in red is clearly deviating from the normal pattern but is not a real anomaly.

The limit between noise and real anomaly can be tricky to define, especially because noise can be defined as well as deviation from normality. This can occur when noise is absent in a specific area of the training set but is present in the testing set. Noise has rarely been studied in 2D anomaly detection, primarily because 2D data typically contain less noise, which tends to be uniformly distributed. Moreover, noise on 3D objects is mostly grouped together due to material or object properties, making it a compelling target for research.

To tackle this problem, we use a Signal-to-Noise Ratio map to discriminate noise from anomalies and compute the Noise Score (NS). We apply a penalty and reduce the anomaly score where the uncertainty of the measure is higher. The Signal-to-Noise Ratio (SNR) is a measure used to compare the level of a desired signal to the level of background noise.

$$SNR(x,y) = \frac{I(x,y)}{\sigma_{localnoise}}, \quad (1)$$

where $I(x,y)$ represents the intensity value at the pixel coordinates (x,y) , and $\sigma_{localnoise}$ denotes the local standard deviation of the noise around the pixel coordinates (x,y) .

3.2 Random Sampling

In the context of 3D point clouds, the non-Euclidean nature of the data makes it challenging to efficiently segment the cloud into patches while preserving the following properties: (i) each patch contains the same

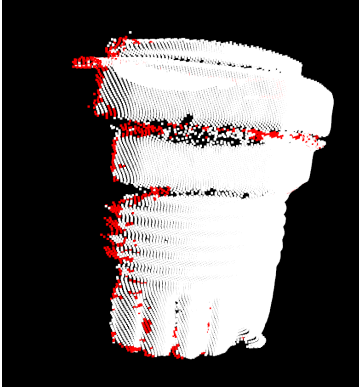


Figure 4: Illustration of a cable gland geometry, where red points have an SNR value lower than 5. Points along the border exhibit lower intensity and are more susceptible to noise.

number of points; (ii) each point is assigned to exactly one patch; (iii) points within the same patch are neighbors. A method that addresses these properties, proposed by (Bradley et al., 2000) using K-means clustering, has a complexity of $O(n^4 \log n)$ where n is the number of points, is impractical for real-world applications. Consequently, we chose to relax the constraint (ii) and allow for overlapping patches.

Given a point cloud $\mathcal{P} = \{p_1, p_2, \dots, p_n\}$ in \mathbb{R}^3 , we aim to partition \mathcal{P} into k overlapping patches $\mathcal{P}_1, \mathcal{P}_2, \dots, \mathcal{P}_k$ such that each patch \mathcal{P}_i contains exactly N points, with N being a parameter defined in the setup. For each patch \mathcal{P}_i , we first select a center point c_i using Farthest Point Sampling (FPS) and then use K-Nearest Neighbors (KNN) to iteratively add points until N points are included.

To improve the efficiency of FPS, we implemented a bucket-based approach (Han et al., 2023) This implementation is approximately 100 times faster than the traditional numpy-based FPS used in Point-MAE (Pang et al., 2022).

Since our goal is to detect anomalies based on surface characteristics, and both sides of surfaces are rarely captured in practice, we use a simple FPS to segment points within patches. The center point of each patch \mathcal{P}_i is recalculated as the centroid of the points contained in \mathcal{P}_i :

$$c_i = \frac{1}{N} \sum_{p \in \mathcal{P}_i} p. \quad (2)$$

This adjustment ensures that the patch center is representative of the actual surface points, avoiding the issue of KNN selecting edge points that lead to poorly reconstructed patches, as most points would be concentrated on one side only.

Our model is fully derived from Point-MAE (Pang et al., 2022) and utilizes an asymmetric encoder-

decoder architecture.

Given that our point patches are characterized by their spatial coordinates, an intuitive method is to directly map the centers C of these patches into corresponding position embeddings P_c . This approach leverages the central coordinates as the basis for generating the embeddings, ensuring that each point patch is uniquely represented within the embedding space. Patches are classed into two categories: (i) visible tokens which help to reconstruct the surface; (ii) masked patches. The visible point patches P_{vis} are embedded, using a dimension D , as specified in the setup. This process can be described as follow:

$$T_{vis} = \text{PointNet}(P_{vis}), \quad T_{vis} \in \mathbb{R}^{(1-m)n \times D}. \quad (3)$$

The visible tokens T_{vis} and the mask tokens T_m , along with the global position embedding P_c , are input to the Transformer P_{MAE} . This setup enables the Transformer to leverage the positional context to reconstruct the masked points. Specifically, the final layer of the decoder is responsible for generating the reconstructed points P_{rec} , as shown below.

$$P_{rec} = P_{MAE}(T_{vis}, T_m, P_c), \quad P_{rec}, T_m \in \mathbb{R}^{m \times k \times 3}. \quad (4)$$

Our reconstruction network is designed with the goal of accurately restoring the original point patches that were masked. Once the predicted point patches P_{rec} have been generated, they are compared against the ground truth to evaluate the performance. We use Chamfer distance (Fan et al., 2017) to measure the discrepancy, Earth Mover's Distance (Fan et al., 2017) to account for point density variations, and a Repulsion loss to ensure the model distribute points evenly across the surface, enhancing border reconstruction with varying density. The loss function can be described as follows.

$$\mathcal{L}_{\text{Total}} = \lambda_1 \left(\frac{1}{2} \mathcal{L}_{\text{Chamfer}} \right) + \lambda_2 \mathcal{L}_{\text{EMD}} + \lambda_3 \mathcal{L}_{\text{Repulsion}}. \quad (5)$$

Where repulsion loss ensures that points in the same set are not too close to each other.

$$\mathcal{L}_{\text{Repulsion}}(P) = \sum_{p \in P} \sum_{\substack{p' \in P \\ p' \neq p}} \exp(-\|p - p'\|_2^2). \quad (6)$$

The parameters λ_1 , λ_2 , and λ_3 are weights defined in the setup that control the contribution of each loss component to the total loss.

3.3 Distributed Mask Reconstruction

During testing, the original sampled point cloud is randomly splitted by overlapping patches using KNN

and FPS with a different scale of patches for each distributed iteration. It is then randomly masked and concatenated with the visible-point patches through the transformers. All reconstructed patches from different scales are grouped together to establish an Anomaly Score Estimation.

3.4 Anomaly Score Estimation

We cannot use simple techniques provided for 2D anomaly detection, such as SSIM (Wang et al., 2004) or point-wise difference, due to the unorganized structure of points. We address these challenges by comparing the point cloud in a patchwise manner, based on the patches computed in the previous step. Following the distributed reconstruction module, each reconstructed point cloud P_r retains the same patch organization as the original P_i . Using this property, we compute an anomaly score for each patch using an EMD-based comparison score, and the noise score previously presented in Equation 1. After multiple iterations with different patch sizes and positions, each point accumulates a set of values corresponding to an anomaly score for each instance it was included in a reconstructed patch. This approach allows us to aggregate patches of different scales and positions, resulting in a finer anomaly detection. The complete calculation of the anomaly score is expressed as follows.

$$AS = EMDS \times NS, \quad (7)$$

where EMDS is the score based on Earth Mover’s Distance, and NS is the Noise Score. The result for each point is an array of anomaly score for each points. To obtain a single anomaly score from these arrays, we used the mean.

The EMDS is calculated as:

$$EMDS = EMD(P_i, P_r), \quad (8)$$

where p_i and p_r are the corresponding point-patches, denoting the input and output point clouds. $EMDS$ is the anomaly score of the patch attributed to each points within the corresponding patches.

4 EXPERIMENTS

To evaluate the effectiveness of our anomaly detection method, we conducted experiments on the popular MVTEC 3D-AD dataset (Bergmann et al., 2022), which is a well-established benchmark for 3D industrial anomaly detection tasks.

4.1 Preprocessing

We followed the BTF baseline for preprocessing. All background points were removed from the dataset as explained in (Horwitz and Hoshen, 2022). Additionally, we applied Farthest Point Sampling (FPS) to ensure a consistent number of points, set to 8192.

4.2 Evaluation Metrics

To assess the performance of our proposed method, we use the two metrics provided by (Bergmann et al., 2022). The Area Under the Receiver Operating Characteristic curve (AUROC). For a more detailed analysis of pixel-level segmentation in the MVTEC 3D-AD dataset (Bergmann et al., 2022), we use the Per-Region Overlap (PRO) metric. We calculate the Area Under the PRO Curve (AUPRO) to evaluate anomaly localization, using the anomaly scores generated by our method and the ground-truth connected components.

4.3 Experimental Results

Table 1 compares our method and existing methods on the MVTEC 3D-AD dataset (Bergmann et al., 2022), evaluated with the Img-AUROC metric.

The anomaly localization performance is measured using the AUPRO metric, calculated as the integration of the PRO value with the false positive rates (FPR). Like most previous methods (Chu et al., 2023; Tu et al., 2024), we set 0.3 as the upper limit of the FPR integration limit. A smaller FPR integration limit means a stricter tolerance of false positives.

4.4 Ablation Study

To study the influence of each component within the proposed MAESTRO, we conduct ablation analysis on the MVTEC 3D-AD dataset (Bergmann et al., 2022).

Effectiveness of Noise Estimation. Table 2 illustrates the impact of various noise estimation techniques on the AUPRO and AUROC metrics. The results demonstrate that noise estimation methods using SNR improve performance compared to the baseline. Our method achieving higher scores than the baseline. These findings highlight that noise estimation is crucial to improve model performance.

Table 1: I-AUROC score for anomaly detection of MVTec 3D-AD dataset (Bergmann et al., 2022) with 3D only. SNR: Signal-to-noise map; MP: Multi-patches. The best score for each class is in blue.

Method	Bagel	Cable Gland	Carrot	Cookie	Dowel	Foam	Peach	Potato	Rope	Tire	Mean	Memory bank usage	Pretrained model usage	Point cloud usage
Depth GAN (Bergmann et al., 2022)	53.0	37.6	60.7	60.3	49.7	48.4	59.5	48.9	53.6	52.1	52.3			
Depth AE (Bergmann et al., 2022)	46.8	73.1	49.7	67.3	53.4	41.7	48.5	54.9	56.4	54.6	54.6			
Depth VM (Bergmann et al., 2022)	51.0	54.2	46.9	57.6	60.9	69.9	45.0	41.9	66.8	52.0	54.6			
Voxel GAN (Bergmann et al., 2022)	38.3	62.3	47.4	63.9	56.4	40.9	61.7	42.7	66.3	57.7	53.7			
Voxel AE (Bergmann et al., 2022)	69.3	42.5	51.5	79.0	49.4	55.8	53.7	48.4	63.9	58.3	57.1			
Voxel VM (Bergmann et al., 2022)	75.0	74.7	61.3	73.8	82.3	69.3	67.9	65.2	60.9	69.0	69.9			
Easynet (Chen et al., 2023)	73.5	67.8	74.7	86.4	71.9	71.6	71.3	72.5	88.5	68.7	74.7			
3D-ST (Bergmann et al., 2022)	86.2	48.4	83.2	89.4	84.8	66.3	76.3	68.7	95.8	48.6	74.8		✓	✓
PatchCore+FPFH (Horvitz and Hoshen, 2022)	82.5	55.1	95.2	79.7	88.3	58.2	75.8	88.9	92.9	65.3	78.2	✓		✓
DRAIN (Li et al., 2024b)	81.3	72.0	93.6	92.4	82.9	72.0	87.6	85.9	90.4	69.2	82.7			
AST (Rudolph et al., 2021)	88.1	57.6	96.5	95.7	67.9	79.7	99.0	91.5	95.6	61.1	83.3		✓	
MMRD (Gu et al., 2024)	82.9	68.6	93.7	80.4	97.2	86.5	94.7	80.6	96.7	84.9	86.6		✓	
M3DM (Wang et al., 2023)	94.1	65.1	96.5	96.9	90.5	76.0	88.0	97.4	92.6	76.5	87.4	✓	✓	✓
SDF (Chu et al., 2023)	98.3	68.2	97.8	99.8	96.0	73.7	99.3	97.9	96.6	87.1	91.6	✓	✓	✓
LSFA (Tu et al., 2024)	98.6	66.9	97.3	99.0	95.0	80.2	96.1	96.4	96.7	94.4	92.1	✓	✓	✓
3DSR (Zavrtanik et al., 2024)	94.5	83.5	96.9	85.7	95.5	88.0	96.3	93.4	99.8	88.8	92.2		✓	
MAESTRO (ours)	92.8	48.6	99.4	94.1	58.8	49.7	79.2	99.3	83.0	48.7	75.4			✓

Table 2: Comparison of AUROC and AUPRO across different techniques.

Method	AUPRO mean	AUROC mean
w/o SNR	47.7	62.0
SNR	59.0	75.3

Effectiveness of Loss Function. We conducted an ablation study on our model, and the configuration using the full set of loss functions achieved the highest performance. Although subsequent improvements have been made to the model, due to time constraints, we were unable to retest these updated configurations. Nonetheless, the ablation study underscores the importance of incorporating all loss functions to achieve optimal results. Specifically, the model using EMD, the Chamfer distance, and Repulsion achieved an AUROC of 62.0, compared to 58.0 with Chamfer distance alone and 59.5 with EMD alone.

Analysis of Masking Ratio. Table 3 shows the influence of masking ratio upon our MAESTRO model. The optimal ratio of masking is 60%.

Table 3: Comparison of AUROC and AUPRO across different percentage of masking.

Masking ratio	AUPRO mean	AUROC mean
40%	55.8	72.2
50%	57.7	75.4
60%	59.0	75.2
70%	59.0	74.3
80%	56.3	72.8

Analysis of the Multi-Scale Approach We evaluate the efficiency of the multi-scale approach, and the results are illustrated in Table 4. We compute 3 different models with different scales but always reconstructing 8192 points. We find that multi-scaling improves our model and has better results than any other independently. The inference time is calculated for one iteration.

Table 4: Comparison of AUROC and AUPRO across different sizes of patches. G : number of patches; P number of points within the patches.

Model (G/P)	AUPRO mean	AUROC mean	Inference time (ms)
128 / 64	57.0	73.5	19.0
256 / 32	56.7	71.1	11.2
512 / 16	52.8	67.9	8.75
Multi (16+32+64)	59.0	75.2	13.05

4.5 Qualitative Results

Qualitative results comparing our method with M3DM (Wang et al., 2023) are illustrated in Figure 5. They show the precision of our approach for detecting anomalies for many classes of the MVTec 3D-AD dataset (Bergmann et al., 2022), notably compared to this state-of-the-art efficient method.

4.6 Computational Complexity

Inference Time and Memory Usage. In industrial settings, achieving a balance between inference performance and memory usage is essential. Our PointMAE (Pang et al., 2022) based approach stands out by requiring only 2GB of memory, significantly less than M3DM (Wang et al., 2023). However, the transformer architecture’s quadratic complexity can be a limitation for high-resolution applications.

Our model achieves an inference speed of 195ms on the MVTec 3D-AD dataset (Bergmann et al., 2022), outperforming the M3DM (Wang et al., 2023) method, which takes 237ms. This experiment was conducted using a NVIDIA RTX 4070 Ti SUPER with 8192 points. Our approach offers a distinct advantage by eliminating the need for memory banks, making it easier to integrate into real-world industrial applications. While the computational cost is still significant, we believe that our method’s memory occupancy make it a promising solution for industrial use cases.

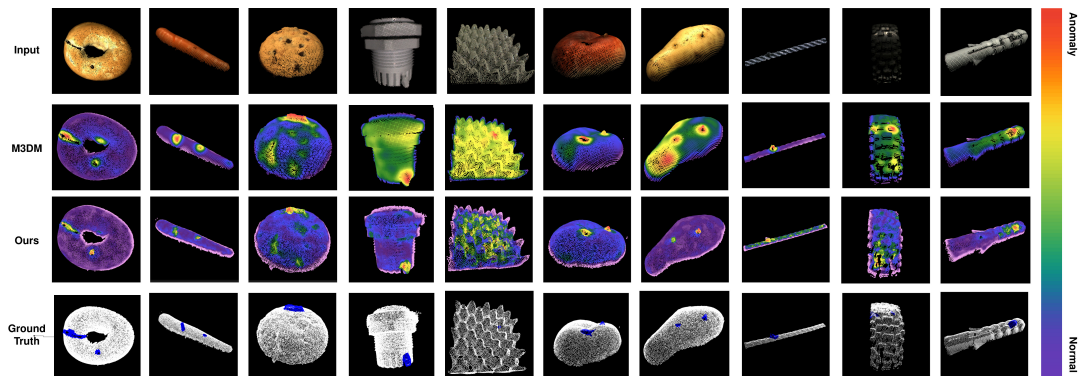


Figure 5: MVTEC 3D-AD dataset (Bergmann et al., 2022). Comparison of results between M3DM (Wang et al., 2023), our method, and the ground truth for ten classes: bagel, carrot, cookie, cable gland, foam, peach, potato, rope, tire and dowel.

5 LIMITATION

Our model performs well in detecting large defects, such as sinks and bulges, on relatively planar objects. However, it struggles with high-frequency topologies, like the intricate wavelets found in cable glands, tires, and foams. This limitation arises mainly from the reconstruction process; achieving high-detail reconstruction with an autoencoder, even when using transformers, remains challenging. The model also has difficulty managing occlusions and regions with low local point density. Because the model aims to reconstruct geometry and calculate an EMD-based score, it often mistakenly identifies the initial shape itself as an anomaly. In future work, we could address these limitations by exploring a new backbone architecture that reduces reliance on masked centers and incorporates a surface-based anomaly score.

6 CONCLUSION

3D anomaly detection is a valuable tool for industrial quality assessment, as traditional 2D images lack of information to discredit defects. However, actual techniques used in 3D are often impractical for industrial use, due to their reliance to large memory banks. To overcome these limitations, we introduce MAESTRO, a Masked AutoEncoder Self-Supervised through Reconstruction Only, which addresses these challenges by focusing exclusively on point cloud reconstruction without the need for large pretrained models or memory banks. In detail, we propose a novel and accurate multi scale approach to reconstruct the object. Our experimental results demonstrate that MAESTRO is a solid alternative to other traditional models, establishing its effectiveness in 3D anomaly detection on the MVTEC 3D-AD dataset (Bergmann

et al., 2022). Thanks to its competitive memory occupancy, MAESTRO is also a promising tool for anomaly detection in industrial contexts.

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