# A Split based Approach for the Vehicle Routing Problem with Route Balancing 

Philippe Lacomme ${ }^{1}$, Caroline Prodhon ${ }^{2}$, Christian Prins ${ }^{2}$, Xavier Gandibleux ${ }^{3}$, Boris Beillevaire ${ }^{3}$ and Libo Ren ${ }^{1}$<br>${ }^{1}$ Université Blaise Pascal (LIMOS UMR 6158),Campus des Cézeaux, 63177 Clermont-Ferrand, France<br>${ }^{2}$ ICD-LOSI (UMR-STMR CNRS 6279), Université de Technologie de Troyes, 12 rue Marie Curie, CS 42060, 10004 Troyes Cedex, France<br>${ }^{3}$ Université de Nantes (LINA UMR 6241), UFR Science et Techniques,<br>2 rue de la Houssinières, BP 92208, 44322 Nantes Cedex 3, France

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#### Abstract

The vehicle routing problem with route balancing is a bi-objective routing problem, in which the total route length and the balance of routes (i.e. the difference between the maximal and minimal route length) have to be minimized. In this paper, we propose an approach based on two solution representations: a giant tour representing a sequence of customers (indirect representation) and a complete solution with a decomposition of the giant tour, combined with a split algorithm to alternate between them. This approach offers a mainly efficient way to explore the solution space. Our motivation is based on the possibility to generate efficiently several solutions a time using an indirect representation which has been already proved to be efficient in numerous routing problems resolution. The originality here is to tune the split algorithm considering two objectives. An evolutionary path relinking algorithm is embedded to improve the obtained solutions. The proposed approach is evaluated on classical vehicle routing problem instances and the results push us into accepting that the method is competitive with the best published mono-objective methods (on criteria one : the total route length). On a bi-objective point of view, our method is competitive with the lexicographic solutions reported in the literature in the sense that it provides similar or better results in comparable computational time.


## 1 INTRODUCTION

This paper addresses the vehicle routing problem with route balancing (VRPRB), which is a variant of the bi-objective vehicle routing problem (biobjective VRP). The VRP is a class of routing problems that consist in visiting a set of customers using a homogeneous fleet of capacitated vehicles with the objective of minimizing the total route length. The bi-objective versions of VRP consist, for the second objective, in maximization of a profit or equity between routes by minimizing the route balancing. The VRPRB holds on the second.

### 1.1 Vehicle Routing Problems

The basic version of the VRP is the capacited vehicle routing problem (CVRP). It can be defined
on a complete and undirected graph $G=(V, E)$, where $V=\{0, \ldots, n\}$ is the set of nodes and $E=$ $\{(i, j) \mid \forall i, j \in V, i \neq j\}$ is the set of edges. The depot is represented by node 0 , where an unlimited fleet of identical vehicles with a capacity $Q$ is available to serve the demand $d_{i}$ of each customer $i$ corresponding to nodes from 1 to $n$. Each edge $(i, j)$ is the shortest path from node $i$ to node $j$ and associated with a non-negative cost $C_{i j}$. The objective is to find the set of routes of minimal cost to serve all customers with the following constraints:

- demands cannot be split (each customer must be served by a single visit);
- each route starts and ends at the depot;
- the total demand of the customers served by one vehicle must fit its capacity.

In several publications, the number of vehicles is limited and/or a time limit is given to perform a trip. In the latter case, a service time is added to each customer. The CVRP is NP-hard since the monovehicle case, corresponding to the traveling salesman problem (TSP) is known to be NP-hard.

When multiple objectives are identified, they are frequently in conflict. For this reason, adopting a multi-objective point of view can be interesting.

### 1.2 VRP with Route Balancing

In the VRPRB is an extension of the CVRP in which two objectives have to be optimized:

- Minimization of the distance traveled by the vehicles.
- Minimization of the difference between the longest and the shortest route length.

Even if very efficient methods exist to solve the CVRP, they manage only the first objective. Lacomme et al. (Lacomme et al., 2006) concerns the resolution of an arc routing problem using an NSGA-II approach. To the best of our knowledge, the last publication on VRPRB is the one proposed by Jozefowiez et al. (Jozefowiez et al., 2009). Among the proposed approaches in the literature for multi-objective (MO) problems, NSGAII (Deb, 2001) is intensively used. However, to provide quality results on the CVRP, its general structure requires efficient specific developments. More generally, taking advantages of ranking schemes seems to be a good approach in routing problem as stressed by Coello Coello (2000) in a survey. For a complete introduction on MO optimization, it is possible to refer to the annotated bibliography from Ehrgott and Gandibleux (2002) which provides a suitable entry point for general definitions and pertinent references.

In this paper, a new approach is proposed to obtain a set of efficient solutions through a technique that is based on an indirect representation of solutions for routing problems: the mapping function denoted split in the majority of publications (Prins, 2004). The original version is here adapted to tackle the multi-objective feature of the problem and a Path Relinking (PR) algorithm is embedded to explore the solution space.

The remainder of this paper is organized as follows: section 2 presents the proposed approach; computational results are introduced on Section 3 and the paper concludes with section 4.

## 2 PROPOSED APPROACH

The proposed algorithm is based on a Split algorithm, a procedure that has proven its efficiency on routing problems and that is here adapted to handle multi-objective functions.

### 2.1 Split based Approaches for Routing Problems

The split algorithm was proposed by Beasley as the second phase in a "route-first, cluster-second" heuristic for the CVRP (Beasley, 1983). The first phase consists in creating a giant tour by relaxing both yehicle capacity and maximum tour length, and the second phase constructs a cost network and then applies a shortest path algorithm to find least cost feasible trips. However, the real rise of the approach appears in 2001 when it has been implemented within more general frameworks for routing problems providing methods competitive with the best published ones from 2001 to 2008 on the Capacitated Arc Routing Problem - CARP (Lacomme et al., 2001) (Lacomme et al., 2004) and the VRP (Prins, 2004). In this context, the number of split applications in routing increases strongly as pointed by Duhamel et al. (2011) and covers now CARP, VRP, Location routing and numerous extensions which represent a set of more than 40 publications. Moreover, Duhamel et al. (2011) gives a fully generic description of split functions and proves that some ones require shortest path with resource constraints and several labels on nodes.

The split algorithm is a function which ensures a mapping from one indirect representation of solution (denoted QDRS in the Figure 1) and a solution of


Figure 1: Efficient routing framework outlines according to (Duhamel et al., 2011).
the problem. The oscillation between the set of QDRS (giant tours in routing problem) and the set of solutions (solutions of the VRP for example) has been proved to be a strongly efficient way for space exploration.

The mapping function between one QDRS and a solution could be classified into several categories (Figure 2) as stressed for years by Cheng et al. (1996).

to solution (Cheng et al., 1996).

### 2.2 Search Space Exploration Strategy: SPR

The search strategy is made by a path relinking approach enforced by a multi-start scheme to bring some diversity, and by an alternation between solution spaces thanks to a new adaptation of the classical split procedure for VRP. The resulting method is called SPR (Split based Path Relinking approach) and provides an approximation of the

Pareto front - referred to as GPOP - updated all along the search process, by keeping non-dominated solutions. Three main components characterize the method (Figure 3):

- Generation of giant tours, either heuristically (through a randomized nearest neighbor algorithm or a random sequencing) at the beginning of each restart, or with PR between existing giant tours;
- Evaluation of the giant tours by transformation into potentially non-dominated solutions through the proposed split procedure followed by local searches;
- Inclusion of the obtained non-dominated solutions within the current population $P O P$, and GPOP which model the Pareto front. The insertion may result in some solution deletions in the populations due to dominance rules.
The originality of the proposed approach remains on the alternation between two search spaces taking advantages of the split procedure. Several nondominated solutions can be derived from a single giant tour. Using such an approach, a strongly limited number of giant tours permits to obtain a larger population with a time efficient split algorithm. However, the population is limited to $n_{\text {max }}$ solutions sorted by increasing solution cost.

Thus, the generation of the initial giant tours at the beginning of each global iteration or restart (line 12 in procedure 1) aims at creating $n_{G T}$ giant tours either with a randomized nearest neighbor algorithm or a random sequencing. A set of solutions is


Figure 3: SPR strategy principle.

Procedure 1: Multi_Start_Split_based_Path_Relinking_Approach
1 global parameters
2 iter_max: maximal number of iterations
3. Nr : number of replications
4. input/output parameters
5. GPOP : population
6. local variables
7. POP: a population of solutions
8. begin
9. GPOP $:=\varnothing$
10. for $\mathrm{j}:=1$ to iter_max do
11. $\mathbf{P O P}=\varnothing$
12. call Generate_new_sol_in_Population (POP)
13. call Path_relinking (iter_max ,POP,POP.n)

14 GPOP := GPOP + POP
15 end for
16. call Post-optimization(iter_max ,GPOP,GPOP.n)
17. return GPOP
obtained from the evaluation of each giant tour by the proposed split procedure. Then, these solutions are improved using local search procedures, and inserted into both populations $P O P$ (the current population made of non-dominated solutions encounter since the beginning of the related global iteration) and GPOP (the global population, made of the pool of non-dominated solutions encounter since the beginning of the whole algorithm). Once inserted, some solution deletions in the populations may result of the dominance rules.

The second part of the algorithm (line 13) explores the solution space around solutions in $P O P$ through a path relinking between them. Two inner loops are successively called. The first one performs a path relinking between the best solution of $P O P$ according to the cost criteria and $n_{P R}$ randomly selected other solutions of the population. The second loop does the same process but with the best solution according to the balance criteria. The encountered solutions on the paths are tested to enter in both $P O P$ and $G P O P$.

The third part (line 16) is a post optimization that also performs a path relinking, but this time, it is made between the subset of $b$ solutions of the approximate efficient front contained in GPOP. More precisely, a loop with $i$ from 1 to $b / 2$ create a path between solutions $i$ et $b-i$.

### 2.3 An Adaptation of Split Procedure for Multi-objective VRP

The split procedure allows to obtain the lowest cost feasible trips from a given giant tour $T$. To do so, an auxiliary acyclic graph $H$ based on a sequence of
tasks (giant tour of customers) is first constructed. The graph $H$ contains $n+1$ nodes numbered from 0 to $n, 0$ being an artificial initial node. An arc $(i, j)$ corresponds to a subsequence of consecutive customer from position $i+1$ to $j$ in tour $T$ and visited in a single trip starting and ending at the depot. Splitting $T$ corresponds to the computation of a min-cost path from node 0 to node $n$ in $H$. On VRP, using Bellman algorithm for acyclic graph, the splitting of the giant tour is optimal. On more complex VRP versions, it might be useful to compute a resource-constrained shortest path (Desrochers, 1988) that is typically done by a labelcorrecting algorithm, involving to manage several labels per node.

In VRPRB, there exist also several labels per node since a label $L$ can be defined as a structure with its cost $L . C$ and its balance $L . B$. This definition does not allow for a simple comparison to claim that one dominates or is at least equal to another, as this is the case when only a cost is used to compare labels. Unfortunately, the second criteria, the balance of the routes, is not regular and the only dominance rule which could guarantee the split optimality is weak and does not permit to prune enough labels to obtain strongly time efficient split algorithm.

Thus, we introduce approximate dominance rules which cannot guarantee the split optimality but which are consistent with objectives and should offer a compromise between split quality and computation time related to the number of labels kept on nodes.

Label $L_{1}$ approximately dominates label $L_{2}$ if and only if

```
\(L_{1} . C<L_{2} . C\) and \(L_{1} . B \leq L_{2} . B\)
or
\(L_{1} . C \leq L_{2} . C\) and \(L_{1} \cdot B<L_{2} . B\)
```

The dominance rule reduces the number of labels stored at each node to a small subset. However, a large number of labels could still be generated. Thence, other time-saving approaches can be proposed, such as limiting the number of labels per node or the total number of lables generated during the split process. Here, the number is limited only on each label to $\mathrm{n}_{\text {labels }}$. This principle, added into the approximate dominance rules, results in some labels pruning whereas they should not. Such restrictions may allow to strongly reducing the CPU time, but they are also raisons explaining why the proposed algorithm does not guarantee to generate optimal splitting.

For a detailed presentation of a shortest path algorithm with resource constraints including a specific algorithm for label comparison, it's possible to refer to (Duhamel et al., 2011) where a generic algorithm dedicated $=$ to split $\square$ with resource constrained is introduced. We introduced hereafter, basic split example decomposition from one giant tour into a set of non dominated solutions.

### 2.4 Local Searches

The local search procedures implemented in the framework rely on the first improvement selection strategy. The local search is composed of 3 parts.

- Improvement of each trip by using classical VRP neighborhoods such as 2-OPT and insertion technique. It is limited to $n_{\text {LS }}$ iterations per call. It focuses only on cost reduction.
- Closure of the shortest trip with the objective to minimize the solution trips balance (second criterion to minimize).
- Reduction of the longest trip by using a careful nodes transfer technique in existing trips. During this part of the algorithm, worsening of the criterion 1 (the cost) is acceptable in the limit of 1.1 time the initial cost. The objective is to avoid excessive waste of time in exploring non-promising solutions for the criterion 1.


### 2.5 Path Relinking

Numerous distance measures could be investigated as stressed in the overview of (Sörensen and Schittekat, 2013). In this paper, the one proposed by (Zhang 2005) is used. They design an efficient algorithm to compute the distance relates to the minimum numbers of permutations required to
transform a sequence $A$ into a sequence $B$. The size of the two sequences has to be the same and that is totally compliant with the giant tour definition. The proposed path relinking relies on giant tour and also introduces progressively attributes from a guiding solution into an initial solution to reduce the distance defined by (Zhang 2005). Let us note $S$ as a solution and $T$ the corresponding giant tour obtained by split ${ }^{1}$ (the inverse function of the split algorithm, consiste of concatenating the trips of a solution into a geant tour). Given that a small change on $T$ may produce very distant solutions from $S$, the path relinking works only on promising solutions (and not necessarily distant as preconized in most of the papers). Thus, two solutions, selected in a given population (POP or GPOP), are transformed into tours and then linked through a path in this reduced solution space. Each giant tour on the path, with a given probability prob $_{\text {split }}$ undergoes an evaluation by split (producing potentially several solutions) and local searches (also generating potentially several non-dominated solutions). This-strategy offers a strong exploration.

## 3 NUMERICAL EXPERIMENTS

Numerical experiments were achieved on 14 classical problems first introduced by (Christofides and Eilon, 1969) and (Christofides and al.,1979). They are made of two groups, problems 1-5 and 1112 having a maximum vehicle range (travel time) and problems 6-10 and 13-14 having not. In these instances, the number of customers varies from 50 to 199.

### 3.1 Parameters

Results presented in this section have been achieved by setting the parameters of the method (called SPR in the sequel) as follow. Parameters were defining using a short time tuning empirical process.

$$
\begin{aligned}
& \text { - } \mathrm{n}_{\mathrm{Iter}}=n / 5 \\
& \text { - } \mathrm{n}_{\text {labels }}=25 \\
& \text { - } \mathrm{n}_{\text {max }}=100 \\
& \text { - } \mathrm{n}_{\mathrm{GT}}=5 \\
& \text { - } \mathrm{n}_{\mathrm{PR}}=\text { taille de } \text { la population } / 2 \\
& \text { - } \mathrm{n}_{\mathrm{ls}}=2 * n \\
& \text { - } \text { prob }_{\text {split }}=\frac{30}{n}
\end{aligned}
$$

### 3.2 Comparative Study

To provide a fair comparative study, the computational
time of each method has been scaled by the performance factor presented in Table 2. This coefficient takes into account the MIPS performance of each processor. A special attention must be directed on the RISC 6000 computer which used 8 processors and author take advantages of the 8 processors. Since the 1.1 Ghz proc. is ranked about 125 MFlops, the whole computer provides a global performances about 1Gflops (Table 1).

Table 1: Relative performances of computers.

|  | (Jozefowiez et <br> al., 2009) | Our proposal <br> (SPR) |
| :---: | :---: | :---: |
| Approach of <br> resolution | bi-objective | bi-objective |
| Computer | RISC 6000 | Intel Xeon |
|  | 1.1 Ghs | 2.40 Ghz |
| OS | 8 processors | Unix |
| Language | C | C |
| MFlops | 1000 Mflops | 4850 MFlops |
| Speed factor | 0.2 | 1 |

### 3.3 Analysis of Solutions

The numerical experiments encompasses the 14 well-known instances but the comparative study with (Jozefowiez et al., 2009) is limited to instance $1-5$ and $11-12$ since their method (MOEA) is only dedicated to this subset of instances, without vehicle range.

### 3.3.1 Best Solution Cost

Table 2 exposes the results on the cost criteria. Column $n$ indicates the number of customers in the related instance. BKS provides the best-known solution cost.

Columns 3 (9) and 4 (10) indicate the best solution cost obtained during the 5 runs of MOEA (SPR) and the corresponding gap to BKS. Column 5 (11) gives the balance associated to the solution cost. $\bar{T}$ is the CPU time reported in (Jozefowiez et al., 2009) in seconds. $\bar{T}$ Norm is the scaled time in seconds according to Table 2. These times are the average ones over the 5 replications and are representative of the time efficiency of the method. Boldface solutions represent dominance over the other method.

For the first set of instances (1-5 and 11-12), MOEA provides a gap of less than $1 \%$ for an average computational time of 500 seconds and SPR provides a gap of $2.24 \%$ with a computation time 350 seconds. It is possible to state that SPR competes with the MOEA in terms of computational time but provides a deviation greater than $2 \%$. However, this result is mainly due to instance 11 for which SPR achieves very poor solution cost with a gap around $10 \%$ from BKS. A comparison removing this instance would lead to gaps equal to 1.12 and 0.96 for MOEA and SPR respectively, giving the advantage to SPR. In fact, MOEA seems more stable but it does not tackle instances with limitation on the service provided by vehicles (problems 6-10 and 1314). SPR does and provides a good global performance with a gap of $1.92 \%$ to BKS and by retrieving 7 best known solutions. To conclude for the solution cost, it is possible to state that SPR as a range of application greater than MOEA. Although a fair comparative study is difficult to manage, one can note SPR and MOEA have similar computation time and MOEA is quite better for a subset of

Table 2: Results for the extreme solutions on the cost criteria.

|  |  |  | MOEA (Jozefowiez et al. 2009) |  |  |  |  | SPR (our proposal) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Instance | n | BKS | Cost | Gap(cost) | Balance | $\bar{T}$ | $\bar{T}$ Norm | Cost | Gap(cost) | Balance | $\bar{T}$ Norm |
| 1 | 50 | 524.61 | 524.6 | 0.00 | 20.07 | 613.20 | 122.64 | 524.6 | 0.00 | 20.07 | 30.40 |
| 2 | 75 | 835.26 | 835.3 | 0.01 | 78.1 | 1522.80 | 304.56 | 843.7 | 1.01 | 93.08 | 142.40 |
| 3 | 100 | 826.14 | 827.4 | 0.15 | 67.55 | 2113.20 | 422.64 | 827.4 | 0.15 | 67.55 | 219.20 |
| 4 | 150 | 1028.14 | 1047.35 | 1.84 | 74.78 | 3936.00 | 787.20 | 1038.8 | 1.01 | 94.92 | 496.80 |
| 5 | 199 | 1291.45 | 1352.46 | 4.72 | 76.6 | 4968.00 | 993.60 | 1337.6 | 3.57 | 90.04 | 902.80 |
| 6 | 50 | 555.43 | - | - | - | - | - | 555.4 | 0.00 | 116.78 | 62.60 |
| 7 | 75 | 909.68 | - | - | - | - | - | 909.7 | 0.00 | 32.75 | 152.20 |
| 8 | 100 | 865.94 | - | - | - | - | - | 865.9 | 0.00 | 48.57 | 245.60 |
| 9 | 150 | 1162.55 | - | - | - | - | - | 1175.4 | 1.11 | 29.02 | 565.40 |
| 10 | 199 | 1395.85 | - | - | - | - | - | 1434.7 | 2.78 | 36.45 | 1363.40 |
| 11 | 120 | 1042.11 | 1042.11 | 0.00 | 146.67 | 2418.00 | 483.60 | 1145.7 | 9.94 | 135.89 | 419.00 |
| 12 | 100 | 819.56 | 819.6 | 0.00 | 93.43 | 2125.80 | 425.16 | 819.6 | 0.00 | 93.43 | 235.80 |
| 13 | 120 | 1541.14 | - | - | - | - | - | 1655.0 | 7.39 | 49.18 | 629.80 |
| 14 | 100 | 866.37 | - | - | - | - | - | 866.4 | 0.00 | 532.56 | 353.00 |
| $\begin{gathered} \hline \text { Avg. scale time (s) (instance } \\ 1-5+11-12 \text { ) } \\ \text { Gap } \% \\ \text { (instance } 1-5+11-12 \text { ) } \\ \hline \end{gathered}$ |  |  | $\begin{array}{ll} \\ 0.96 & 505.63\end{array}$ |  |  |  |  | 249.49 |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| Avg. scale time (s) (instance 1-14) |  |  |  |  |  |  |  | 1.92 342.69 |  |  |  |
| Gap \% (instance 1-14) |  |  |  |  |  |  |  |  |  |  |  |

instances. A second part of the analysis can focus on the best solutions in terms of balance.

### 3.3.2 Best Solution Balance

In this section, the other extreme of the Pareto front is analyzed, i.e. the best solutions according to the balance criteria. In Table 3, the two first columns are related to the instance. Cost and Balance represents respectively the cost and the balance of the best solution on the balance criteria found over the five replications for both MOAE and SPR. Cost' and Balance' are respectively the cost and the balance of the solution found by SPR over the five replications that have the closest (but smaller) balance to the solution reported with MOEA. Boldface solutions represent dominance over the other method.

Firstly, let us note that on a great majority of instances, the right end solution of the front has a lower balance with SPR than with MOEA. For example, with the instance 1, the right hand solution has a balance of 0.03 with SPR and 0.24 with MOEA. This remark holds for all the instances. This remark pushes us into accepting than the Pareto front is well spread in the balance with SPR.

Table 3: Results for the right hand solutions on the balance criteria.

|  |  | MOEA |  | SPR |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | n | Cost | Balance | Cost | Balance | Cost' $^{\prime}$ | Balance $^{\prime}$ |
| 1 | 50 | 618.22 | 0.24 | 783.39 | 0.03 | $\mathbf{6 1 1 . 5 0}$ | $\mathbf{0 . 2 0}$ |
| 2 | 75 | 1203.98 | 0.59 | 2153.38 | 0.31 | $\mathbf{1 1 9 4 . 3 4}$ | $\mathbf{0 . 5 7}$ |
| 3 | 100 | 1871.06 | 0.29 | $\mathbf{1 2 9 6 . 0 7}$ | $\mathbf{0 . 1 1}$ | $\mathbf{9 9 4 . 8 5}$ | $\mathbf{0 . 2 8}$ |
| 4 | 150 | 1484.48 | 0.80 | 1704.33 | 0.18 | $\mathbf{1 3 3 8 . 5 0}$ | $\mathbf{0 . 7 1}$ |
| 5 | 199 | 1902.64 | 1.38 | 2571.97 | 0.30 | $\mathbf{1 7 6 7 . 5 6}$ | $\mathbf{1 . 2 5}$ |
| 6 | 50 |  |  | 690.89 | 1.40 |  |  |
| 7 | 75 |  |  | 1141.87 | 3.58 |  |  |
| 8 | 100 |  |  | 1052.83 | 1.71 |  |  |
| 9 | 150 |  |  | 1662.29 | 4.13 |  |  |
| 1 | 199 |  |  | 1943.96 | 5.32 |  |  |
| 1 | 120 | 2388.30 | 0.10 | $\mathbf{1 9 2 0 . 2 1}$ | $\mathbf{0 . 0 3}$ | $\mathbf{1 4 8 5 . 0 9}$ | $\mathbf{0 . 1 0}$ |
| 1 | 100 | 1429.90 | 1.15 | $\mathbf{1 2 7 2 . 5 5}$ | $\mathbf{0 . 1 0}$ | $\mathbf{1 2 0 3 . 5 7}$ | $\mathbf{0 . 8 5}$ |
| 1 | 120 |  |  | 2502.85 | 0.64 |  |  |
| 1 | 100 |  |  | 1383.91 | 0.17 |  |  |
| Avg. | 1556.94 | 0.65 | 1671.70 | 0.15 | 1233.51 | 0.57 |  |

Secondly, when scanning the front obtained by SPR to identify the closest solution balance to the best solution balance found with MOEA, it appears that the MOEA solution is always dominated. For example, the right hand solution for instance 1 with MOEA is (618.22; 0.24). The closest solution in the SPR front (with respect to the balance criteria) is the solution (615.58; 0.22) which has a lower cost. This analysis suggests that the Pareto front with SPR could compete with the MOEA front.

### 3.3.3 Front Analysis

Our research has been directed first on the cost minimization and on the balance but not especially on the quality of the front. This quality varies from replications but on a wide majority of instances and replications, the solutions minimizing the balance are better that solutions reported by (Jozefowiez et al., 2009). This comment must be moderated since (Jozefowiez et al., 2009) does not provide any evaluation of the obtained fronts and only solutions for instances 1-5 and 9-10 are graphically presented.

The solution $(524.61 ; 20.06)$ at the left is the best known solution of the problem considering the cost criteria, and it is retrieved by both methods. The solution (618.22; 0.24) is the best solution found by MOEA on the balance criteria. Table 4 gives the details of the right part of the front with solutions closed to the MOEA solution. On this particular run, the best balance achieved by SPR is related to the solution (1239.62;0.05) and the closest but better balance that MOEA brings is the solution (615.58;0.22) which dominates the MOEA solution (618.22;0.24).

Table 4: Details of the front.

|  |  |  |
| :---: | :---: | :---: |
|  | Cost | Balance |
| 1 | 524.611 | 20.06 |
| 2 | 531.643 | 17.09 |
| $\ldots$ | $\ldots$ | $\ldots$ |
| 20 | 610.04 | 0.32 |
| $\mathbf{2 1}$ | $\mathbf{6 1 5 . 5 8}$ | $\mathbf{0 . 2 2}$ |
| 22 | 666.20 | 0.20 |
| 23 | 690.79 | 0.17 |
| 24 | 785.00 | 0.16 |
| 25 | 791.00 | 0.15 |
| 26 | 935.97 | 0.09 |
| 27 | 1239.62 | 0.05 |

## 4 CONCLUDING REMARKS

In this paper we have proposed a split based algorithm for a bi-objective VRP, i.e. VRP with route balancing in which both the total length and the balance of the routes have to be minimized (VRPRB). The proposition encompasses all the well-known bi-objective VRP instances including instances with range vehicle constraints, which have not been addressed by previous papers. Preliminary experiments show that the proposition permits to obtain high quality solutions for the set of 14 instances and competes for the subset of 7 instances with previous published works. Our research is now directed to the Pareto front and to definition of an
approach which could be validated on several biobjective routing problems.

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