

# A Computer Vision-Based Method for Collecting Ground Truth for Mobile Robot Odometry

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**Abstract:** With the advancement of artificial intelligence and embedded hardware development, the utilization of various autonomous navigation methods for mobile robots has become increasingly feasible. Consequently, the need for robust validation methodologies for these locomotion methods has arisen. This paper presents a novel ground truth positioning collection method relying on computer vision. In this method, a camera is positioned overhead to detect the robot's position through a computer vision technique. The image used to retrieve the positioning ground truth is collected synchronously with data from other sensors. By considering the camera-derived position as the ground truth, a comparative analysis can be conducted to develop, analyze, and test different robot odometry methods. In addition to proposing the ground truth collection methodology in this article, we also compare using a DNN to perform odometry using data from different sensors as input. The results demonstrate the efficacy of our ground truth collection method in assessing and comparing different odometry methods for mobile robots. This research contributes to the field of mobile robotics by offering a reliable and versatile approach to assess and compare odometry techniques, which is crucial for developing and deploying autonomous robotic systems.

## 1 INTRODUCTION

Mobile robotics is a technology and research area that has gained much attention recently. This increase in attention given to these robots is due to the variety of areas in which they can be used, such as transportation, cleaning services, surveillance, search, and rescue, among others (Alatise and Hancke, 2020).

An autonomous mobile robot can move around its assigned environment (an industrial plant, laboratory, mine, and others) without human intervention. A mobile robot is divided into four main tasks: locomotion, perception, cognition, and navigation (Rubio et al., 2019). Locomotion is responsible for the movement of the robot in the environment. For this matter, it is necessary to understand the environment, the locomotion mechanism (wheels, conveyors, legs, among others), its dynamics, and control theory. Perception refers to sensing to obtain information from the environment and the robot itself. Cognition is responsible for analyzing the data acquired in perception, creat-

ing a representation of the environment, and planning the actions to be taken. Navigation is the most important and most challenging task of an autonomous robot, and its objective is to move the robot from one location in the environment to another. This task involves computing a collision-free trajectory and moving along this trajectory (Niloy et al., 2021).

One of the most critical challenges in carrying out navigation is self-localization, which consists of determining the location and orientation of the robot at each instant of time throughout its operation. Only with self-location is it possible for the robot to navigate autonomously in a given environment. The traditional localization technique that is most used on autonomous platforms is the Global Positioning System (GPS). It is a global satellite system that uses a radio system to determine the position and speed of moving objects (Srinivas and Kumar, 2017). Although the most advanced GPS systems can provide positioning, at best, with centimeter accuracy, they are still not reliable enough for autonomous navigation platforms, especially in confined, aquatic, underground, and aerial environments (Srinivas and Kumar, 2017).

In the last decade, many techniques have emerged featuring Simultaneous Localization and Mapping

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(SLAM) methods (Mur-Artal et al., 2015),(Khan et al., 2021). These techniques focus on calculating the position and orientation of robots based on data obtained from their own sensors, as opposed to the use of external sensors such as GPS. In this way, they are based on odometry for positioning and navigation. Odometry is the use of motion sensors to determine the change in position of the robot in relation to a previously known position.

This work presents a methodology based on computer vision for positioning ground truth collection to validate, calibrate, and compare odometry techniques for mobile robots. In this method, a camera is positioned above the area where the robot will move. Markings are used in this location and on the robot, which is later detected by processing the camera image. A transformation is applied to the camera image to map the image in an orthogonal environment, thus creating a Cartesian plane where the detection of the marking tag positioned on the robot informs us of its positioning and orientation. Data collection from sensors, together with the capture of each image, must be carried out. This way, it is possible to calculate the error of the odometry method used. By calculating the error of several methods, a comparison can be made between them. Through this methodology, it is also possible to generate a database to create new methods using the desired sensors. In addition to proposing this ground truth collection method, this work also compares the use of different sensors and combinations between them and applies DNNs to perform odometry.

## 2 THEORETICAL REFERENCES

Before presenting the ground truth collection methodology proposed in this study, it is essential to introduce some principles that underlie this work. In this section, the essential theoretical foundations for the development of the methodology we are proposing and for the execution of the experiments are outlined.

### 2.1 Mobile Robots

First, we must present the concept of mobile robotics. Although there is no generally accepted definition for the term "mobile robot," it is often understood as a device capable of moving autonomously from one place to another to achieve a set of objectives (Tzafestas, 2013). An autonomous mobile robot (AMR) is designed to perform continuous navigation while avoiding collisions with obstacles in a specific environment (Ishikawa, 1991). The AMR is designed to require lit-

tle or no human intervention during its navigation and locomotion, being able to follow a predefined trajectory both indoors and outdoors.

The fundamental principles of mobile robotics cover the following tasks: locomotion, perception, cognition, and navigation. In indoor environments, the mobile robot commonly relies on elements such as floor mapping, sonar location, and the inertial measurement unit (IMU), among other sensors. The robot must be equipped with several sensors capable of providing an internal representation of the environment to ensure its functioning. These sensors can be incorporated directly into the robot or play the role of external sensors positioned in different locations in the environment, transmitting the collected information to the robot.

### 2.2 Odometry

Odometry measures distance and is a fundamental method used by robots for navigation (Ben-Ari et al., 2018). Therefore, odometry is essential to estimate the position and orientation of a mobile robot based on the measurement variation of the robot's sensors. Generally, odometry uses data on the relative movement of the wheels, such as rotation and distance traveled, to calculate the trajectory traveled by the robot. Although it is a very valid way to estimate the robot's position, odometry can suffer from the accumulation of errors over time.

As the positioning measurement is based on the distance traveled, each error in the distance traveled will accumulate over time. These errors can occur for several reasons, such as inaccuracies in sensor measurements and variable environmental conditions. A variety of odometry techniques can be adopted, such as visual odometry using cameras (Nistér et al., 2004), odometry with lidar (Wang et al., 2021), among others, and sensor fusion can also be applied to have more robust odometry.

### 2.3 Ground Truth

Ground truth is an essential concept in several areas, including machine learning. Refers to a set of data that accurately represents phenomena, situations, or measurements of magnitudes. For example, to evaluate the positioning of a robot, we can collect its actual positions using reliable measurement methods and compare these positions with those generated by the method we intend to implement or evaluate. Thus, the positions considered real are our ground truth. A reliable ground truth is crucial for validating and evaluating algorithms, providing a solid basis for analyz-

ing and improving them. In summary, ground truth is a fundamental concept to guarantee the accuracy and reliability of approaches in various scientific and technological areas.

## 2.4 Thin Plate Splines

The term 'spline' refers to a craftsman's tool, a thin, flexible strip of wood or metal used to trace smooth curves. Various weights would be applied in various positions so that the strip would bend according to their number and position. These positions would be forced through a set of fixed points: metal pins, the ribs of a boat, and others. On a flat surface, these weights often had a hook attached and were easy to manipulate. The shape of the folded material would naturally take the form of a spline curve.

Similarly, splines are used in statistics to reproduce flexible shapes mathematically. Nodes are placed at various places within the data range to identify the points where adjacent functional parts come together. Instead of metal or wood strips, smooth functional pieces (usually low-order polynomials) are chosen to fit the data between two consecutive nodes. The type of polynomial and the number and position of nodes define the type of spline (Perperoglou et al., 2019).

For understanding purposes, consider an example of a cubic spline. Given a set of control points  $(x_0, y_0), (x_1, y_1), \dots, (x_n, y_n)$  and you want to fit a cubic spline to these points. The general form of a cubic spline between two points  $x_i$  and  $x_{i+1}$  is given by the Equation 1:

$$S_i(x) = a_i + b_i(x - x_i) + c_i(x - x_i)^2 + d_i(x - x_i)^3 \quad (1)$$

where:

- $a_i, b_i, c_i, d_i$ : are coefficients that need to be determined for each segment  $i$
- $x_i$ : is the starting point of the segment
- $x_{i+1}$ : is the end point of the segment

These coefficients are determined so that the spline is smooth and passes through the control points.

Then for each segment  $i$ , you have a set of conditions based on the control points.

- $S_i(x_i) = y_i$
- $S_i(x_{i+1}) = y_{i+1}$
- $S'_i(x_i) = S'_{i-1}(x_i)$
- $S''_i(x_i) = S''_{i-1}(x_i)$

The first two conditions guarantee that they start and end by passing checkpoints. The last two conditions guarantee that the estimated curve passes smoothly through the points. This is because the first derivative represents the slope of the curve and the second the concavity.

The Thin Plate Spline (TPS) is a specific spline used in interpolation and surface adjustment (Duchon, 1977). TPS is used in problems where surface smoothness is required, such as deformation mapping (Donato and Belongie, 2002), three-dimensional reconstruction (Sokolov et al., 2017), and other image processing applications (Atik et al., 2020).

The spline function that minimizes the curvature of a plane is given by the Equation 2:

$$f(x, y) = a + bx + cy + \sum_{i=1}^n w_i U(r) \quad (2)$$

where:

- $a, b, c$  and  $w_i (i = 1, \dots, n)$ : spline coefficients
- $U$ : radial basis function
- $r$ : distance from point  $x, y$  to control point  $(x_i, y_i)$

The basis of the TPS formulation is the radial basis function  $U$ , given by the Equation 3:

$$U(r) = r^2 \log(r) \quad (3)$$

## 3 RELATED WORKS

Odometry implementation is directly related to data collection, where the collected data are used to test, calibrate, and compare odometry methods. Thus, we reviewed works on data collection focusing on the environment, using sensors and ground truth estimation methods, which we will discuss in this section.

In (Kirsanov et al., 2019), DISCOMAN is presented: a database for odometry, mapping, and navigation of mobile robots. In addition to this data, they also offer a ground truth for semantic image segmentation. The database was generated using image rendering of 3D environments based on realistic lighting models and simulating the behavior of a smart robot exploring houses. The data was obtained from simulations in a digital environment of original residential layouts created for renovations of real houses. The authors synthesized realistic trajectories and rendered image sequences. They generated 200 sequences that included between 3000 and 5000 data samples each. The data collected were RGB images, depth, IMU, and house occupancy grid.

In the work shown in (Chen et al., 2018), the Oxford Inertial Odometry Dataset (OxIOD) database

for inertial odometry was presented, with IMU and magnetometer data in 158 sequences and a total displacement of 42.587 km. The data collected in this database were generated through simulation of everyday activities in indoor environments. Location labels, speeds, and orientations were generated using an optical motion capture system named Vicon for data collection in a single room. For sequences at larger locations, Google Tango's inertial visual odometry tracker was used to provide approximate information. Data was collected from different users and devices, with varying movements and locations of device positioning, such as a backpack, pocket, holding in hand, and above a cart.

The authors of (Cortés et al., 2018) presented a database for inertial visual odometry and SLAM. They built a device combining an iPhone 6, a Google Pixel Android phone, and a Google Tango device to do this. With the iPhone 6, they collected video, GPS, Barometer, gyroscope, accelerometer, magnetometer, and position and orientation data using the ARKit SDK. Position and orientation data were collected using the ARCore SDK with the Google Pixel. With Google Tango, position and orientation, wide-angle camera video, and point cloud were collected. The ground truth was generated through the use of purely inertial odometry and the use of fixed points of known positions. The collected data sequences contain about 4.5 kilometers of unrestricted movement in various indoor and outdoor environments, such as streets, offices, shopping malls, subways, and campuses.

In (Ramezani et al., 2020), The Newer College Dataset database is presented to us, with depth, inertial, and visual data collection. Data was collected using a portable device carried manually at typical walking speeds for almost 2.2km around New College, Oxford. The handheld device comprises a 3D LiDAR and a stereo camera. Both the camera and the LIDAR have an independent IMU. This database includes the internal environment (built area), the external environment (open spaces), and areas with vegetation. The ground truth was generated using a second high-precision LIDAR, the BLK360, with an accuracy of approximately 3 cm.

In (Gurturk et al., 2021), the authors bring a database for visual inertial odometry called the YTU database. The dataset was collected at Yildiz Technical University (YTU) in an outdoor area by an acquisition system mounted on a ground vehicle, a van. The acquisition system includes two GoPro Hero 7 cameras, an Xsens MTi-G-700 IMU, and two Topcon HyperPro GPS receivers. All these sensors were positioned on top of the van and used to acquire data along a trajectory of 535 meters in the Yildiz Technical Uni-

versity field. The total duration of data collection was 2 minutes. The ground truth was generated using GPS positioning.

The work (Carlevaris-Bianco et al., 2016) shows a database for autonomous robots collected at the University of Michigan. The collected dataset consists of omnidirectional imagery, 3D lidar, planar lidar, GPS, GNSS RTK, IMU, and fiber optic gyroscope. All these sensors were installed on a Segway robot. This database is focused on long-term data collection in changing environments. Therefore, data were collected in 27 sessions with approximately 15 days between each collection over 15 months. The data collection sessions took place on the University of Michigan campus, both outdoors and indoors, with varied trajectories, different times of the day, and different seasons. The ground truth was generated using SLAM algorithms and GPS RTK.

In (Peynot et al., 2010), the Marulan database is shown, which aims to collect data in an external environment using a wheeled robot, in this case, an ARGO platform. Data were collected from four 2D laser scanners with a 180° field of view, radar, a color camera, and an infrared camera. Data saving was done synchronously. The collection was carried out in an environment with a stationary and moving robot with static objects with prior positioning. The ground truth was done manually by measuring the geometry and positioning of objects at the collection site. Data was collected under controlled environmental conditions, including dust, smoke, and rain. Forty collection sessions were carried out, generating 400GB of data.

In (Ceriani et al., 2009), a similar approach to ours is shown. This paper presents two ground truth collection techniques for indoor environments. These techniques are based on a network of fixed cameras and fixed laser scanners. The techniques were named GTVision and GTLaser, respectively. In the GTLaser technique, the robot's positioning is reconstructed based on a rectangular shell attached to the robot. In GTVision, the robot's pose is reconstructed based on observing a set of visual markers attached to the robot. The relative position of the markers on the robot was previously calculated using a portable camera, and the three-dimensional rigid transformations that relate each marker to the robot's position were estimated. During collection, the robot's position is estimated by detecting markers and applying 3D rigid transformations. The GTLaser technique is used for 2D positioning detection, and GTVision is used for 3D positioning detection. The GTLaser is necessary to align the lasers and calculate the relative positioning between them, in addition to ensuring that there

are no areas in the robot's path that the lasers do not cover.

There is a wide variety of work related to ours. Data is collected in the most varied environments, including indoor and outdoor, with vegetation, and even in simulated. Many sensors are also used, such as monocular and stereo cameras, GPS, barometer, gyroscope, accelerometer, magnetometer, and LIDAR. There are also a variety of techniques to collect ground truth, including the use of motion capture systems, inertial visual odometry from Google Tango, inertial odometry in conjunction with positioning at fixed points, the use of high-precision LIDAR, the use of GPS and even manual measurement at the data collection site as in (Peynot et al., 2010).

As previously stated (Ceriani et al., 2009) when using GTVision among all related works, this is the technique most similar to ours. GTVision proves to be effective, but it is necessary to calibrate the cameras, accurately measure the positioning of the cameras in the 3D environment, and estimate the rigid transformations between the markers and the robot's position. To do this, a significant amount of manual work is required. Ours is based on a more straightforward approach where the positions of marks detected by a camera are mapped onto a Cartesian plane using thin-plate splines (Wood, 2003). At the same time, in our approach, there is no need for expensive equipment such as Google Tango, high-accuracy LIDARs, and laser scanners.

## 4 METHODOLOGY

This work presents a new method for collecting 2D positioning ground truth for robots. This section describes this methodology and has three steps that must be followed in the order described here. These steps are environment setup, data collection, and data processing. After carrying out these three steps, the researcher will have ground truth data on the 2D positioning of his robot, which can be used for activities related to the positioning of mobile robots, such as creation, validation, and comparison of odometry methods, as well as collecting a database for analysis and study.

The method is based on computer vision and uses cameras and markers positioned in the environment and attached to the robot. The detection of markers in the image captured by the camera is used as a reference to relate the robot's positioning with the data collection area.

### 4.1 Environment Setup

The first step towards implementing this method involves preparing the data collection environment. This step involves choosing a flat, level space, followed by positioning a camera at an elevated position in relation to the designated data collection location. This step is done to obtain a comprehensive aerial visual representation of the collection environment. Subsequently, single markers must be positioned homogeneously in the environment within the camera's capture area. Precise measurements of the positioning coordinates of each marker must be made, considering a Cartesian plane on the data collection surface. This way, for each marker, we must have at least one point  $p(x,y)$  with its coordinates, and more points can be used. We use four points for each marker, where each one is a vertex of the marker. Figure 1 shows a representation of the camera positioning with markers in the image capture area and the representation of the X and Y axes of the Cartesian plane.

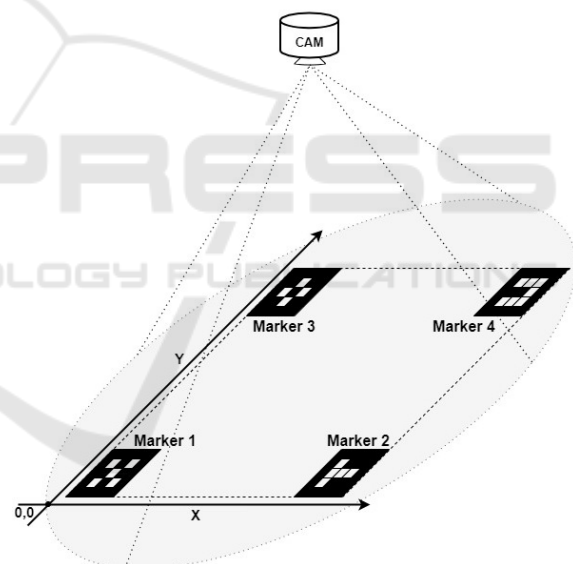


Figure 1: Environment illustration.

A new single marker must be positioned on top of the robot. This marker will be the reference for the robot's positioning in the image captured by the camera. Figure 2 shows the robot used in this work with the marker positioned at its top.

#### 4.1.1 Data Collect

After preparing the environment, the data of interest can be collected. The collection is carried out synchronously with the capture of each image from the camera. Therefore, for each camera image saved, the

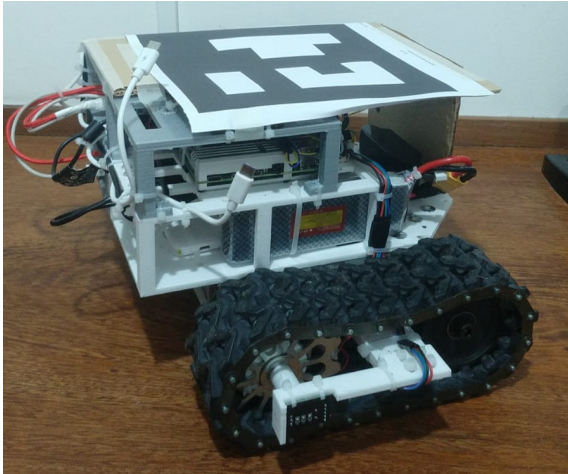


Figure 2: Marker on top of the robot.

time instant and measurements of each sensor in the set of sensors used in the robot are also saved. In this step, it is essential to make sure that image capture and sensor data collection are synchronized.

Formally, we can represent data collection as follows. Consider each time instant  $t_i$  in the collection time interval, starting at  $t_0$  and ending at  $t_f$ . Data is collected for each sensor  $s$  belonging to the set of sensors  $S$ , and the image is saved at time  $t_i$ . Synchronized data collection can be represented by the Equation 4.

$$\forall t_i \in [t_0, t_f] : \forall s \in S : Data(s, t_i) \cup Image(t_i) \quad (4)$$

In addition to taking care to synchronize data, two rules must be considered during collection, which are:

1. Do not position the robot outside the camera capture area.
2. Do not obstruct the visibility of the marker positioned on top of the robot.

If one of the two previous rules were broken, there would be an impact on the robot's positioning ground truth information. This breach will impact the detection of the robot's marker, and when processing the data, it will not be possible to detect the robot's position directly.

#### 4.1.2 Data Processing

With the data in hand, they must be processed so that the real positioning of the robot can be calculated at each instant of time  $t_i$  in which the data was captured. A transformation is applied to the image collected by the camera to calculate the real position of the robot so that the image resulting from the transformation is a representation of the Cartesian plane.

Considering that the image captured by the camera is a representation of the Cartesian plane of the surface of the data collection environment that has undergone a  $T$  transformation, since the image is not an orthogonal image due to the distortion caused by the camera according to Figure 3. We can apply the inverse  $T^{-1}$  transform to the captured image to obtain each point in real space. In other words, we can apply  $T^{-1}$  on the captured image in order to obtain the correct representation of the Cartesian plane in a new image.



Figure 3: Image originally captured.

The estimation of the  $T^{-1}$  transformation is done as follows. Let  $IP$  be the set of marker points detected in the image captured by the camera, and  $RP$  be the set of real positions of these points that were previously measured during the environment setup stage. The inverse transformation  $T^{-1}$  is estimated using the Thin Plate Splines algorithm. The  $T^{-1}$  transformation is represented according to Equation 5.

$$T^{-1} \approx ThinPlateSplines(IP, RP) \quad (5)$$

After applying the inverse transformation  $T^{-1}$  on the image, we can detect the marker attached to the robot in the transformed image and consider a detected position as the real position  $RP_{os}$  of the robot for the instant  $t_i$ . In this way, after this detection, data collection can be represented according to Equation 6, thus having data from the sensors and the robot's position at each instant of time  $t_i$ . Figure 4 shows the captured image after applying the inverse transformation.

$$\forall t_i \in [t_0, t_f] : \forall s \in S : Data(s, t_i) \cup RP_{os}(t_i) \quad (6)$$

If one of the two data collection rules is broken or the robot mark is not detected in some frames, interpolation can be applied to the positioning data to fill in the lost positions. One of the limitations of this method is precisely the difficulty in detecting the marker when the robot moves quickly. In Figure 5, we show a summary of the data collection and pro-

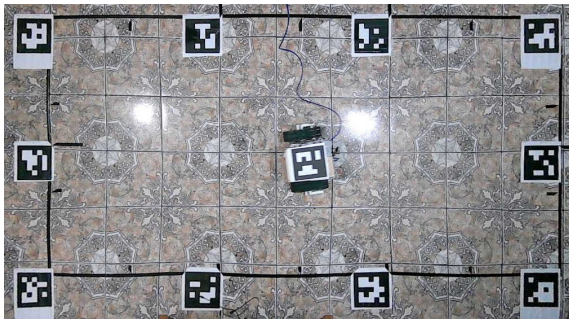


Figure 4: Image after inverse transformation has been applied.

cessing methodology. This method can be adjusted to be used in extensive areas using a camera network.

## 5 EXPERIMENTS

In this section, we will present the experiments carried out using the ground truth collection method proposed in this work. Here, we show the robot used in our data collection and how the data was collected. Finally, we trained some DNNs on the data collected using different sensors and compared the results.

### 5.1 Robot

Our crawler robot is based on ROBOCORE's Raptor platform (RoboCore, 2023). The robot has the following dimensions: 42 cm wide, 30 cm long, and 18 cm high. As actuators, the robot has 2 DC motors of 12 volts and 6500 rpm, each connected to a 16:1 reduction box, and the box shaft is connected directly to the ring gear that moves the conveyor belt.

As a motor controller, we use a set of two hardware, Raspberry Pi 4 model B (Raspberrypi, 2023) and Brushed ESC 1060 (HOBBYWING, 2023), which performs the driver function. The Raspberry Pi 4 Model B has a 64-bit quad-core processor operating at up to 1.5GHz and is sold in four different RAM configurations: 1GB, 2GB, 4GB, and 8GB. In this robot, we use the 4GB RAM model. Regarding connectivity, it has a dual-band 2.4/5.0 GHz Wireless adapter, Bluetooth 5.0/BLE, True Gigabit Ethernet, USB 3.0, and power supply via USB-C. Additionally, it supports two monitors at resolutions of up to 4K at 60fps. Therefore, in this robot, our controller is a composite hardware that we can divide into two parts, with the Raspberry as the high-level controller and the Brushed ESC 1060 as the low-level controller.

As an Edge AI device, we have an NVIDIA Jetson Nano development kit (NVIDIA, 2023). Its CPU is

based on a 1.43 GHz 64-bit ARM Cortex-A57 Quad-core CPU. It has a GPU with 128 NVIDIA CUDA Cores, combined with 4 GB of LPDDR4x RAM. Its connectivity is Gigabit Ethernet. It also has 4 USB 3.0 and HDMI video output. This platform does not have a native wireless network, so we use a USB wireless adapter for remote access.

We use two types of encoders for robot odometry and an IMU for sensing. From now on, we will refer to the first odometry as optical odometry assembled by an encoder printed on a 3D printer and a MOCH22A optical key module. The second odometry is odometry carried out using a KY-040 rotary encoder. Figure 6 shows the positioning of the sensors with the KY-040 coupled to the crown shaft and the MOCH22A positioned to read the printed encoder.

The robot is also equipped with a Logitech C920 camera, 1080p and 30FPS. This camera was not used in the experiments in which we only considered the encoders and IMU proprioceptive sensors. In figure 7, we show the robot, highlighting its dimensions, the positioning of its sensors, and the onboard computers.

The robot is controlled through a Python client/server application developed with sockets, using the local Wi-Fi network infrastructure as a means of communication.

### 5.2 Data Collection

Data was collected in an area measuring 1.5 m x 3 m. We used ArUco markers as markers both on the floor and on the robot (Garrido-Jurado et al., 2014). The camera used to collect data was connected to the robot itself, more specifically to the NVIDIA Jetson Nano, by using a 5-meter extension cable. This feature efficiently ensures the synchronous collection of data from sensors and the camera that monitors the environment. So, the collection followed Equation 6, thus ensuring data sampling from all sensors for each image synchronously collected by the camera.

We carried out 78 data collection sequences, 66 sequences lasting three minutes, nine sequences lasting 5 minutes, and three sequences lasting 10 minutes, totaling more than 4 hours and 30 minutes of data collection, resulting in a total of 163920 samples. Data collection was carried out at an average frequency of 9.5 Hz. During data collection, movements were carried out in all directions, forwards and backward, curves, and rotation movements around the axis itself.

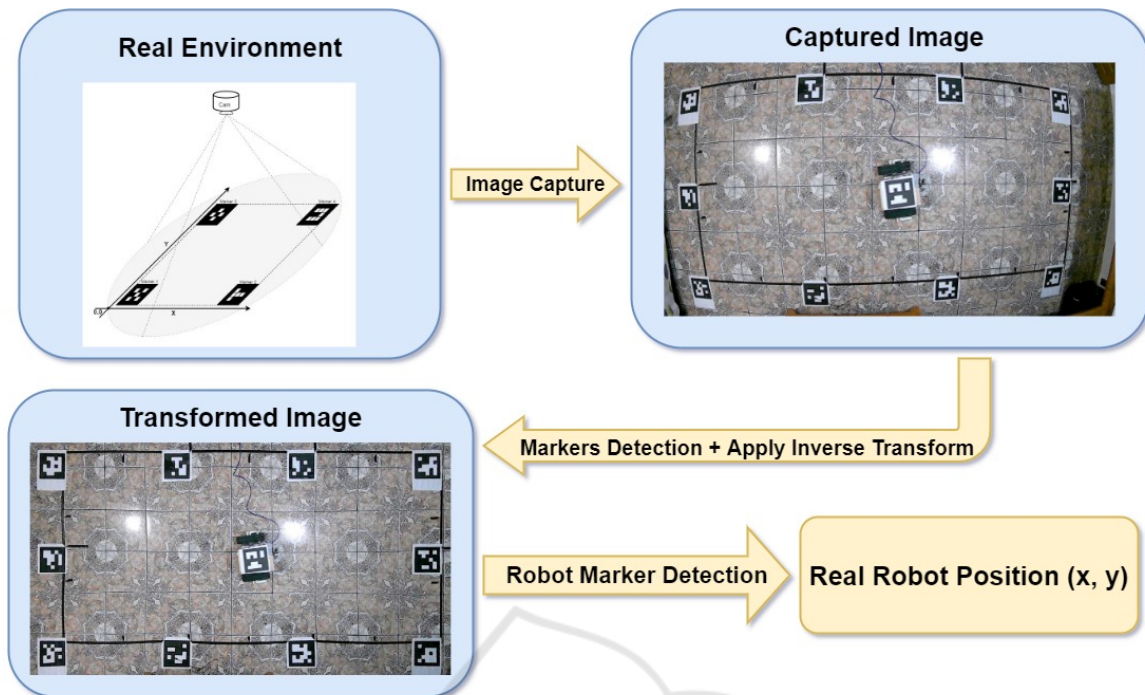


Figure 5: Complete methodology illustration.

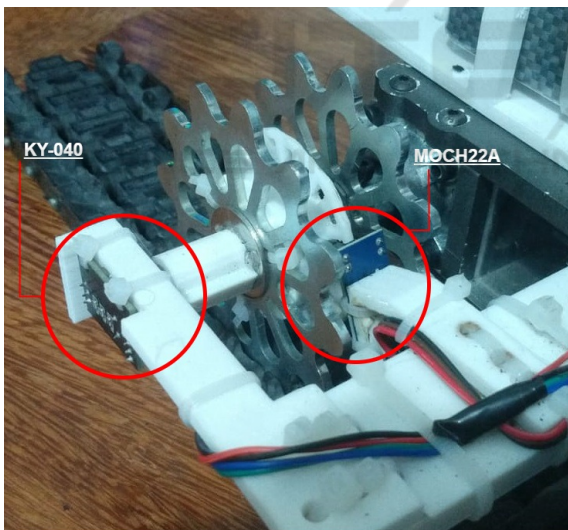


Figure 6: Odometers.

### 5.3 Odometry Comparison

The collected data was used to train neural networks to perform comparisons. The comparison made here assists in choosing which sensors we will use to implement the robot's odometry and validate the effectiveness of the Ground Truth collection methodology.

We trained five neural networks, all with the same architecture and varying the data used in training. The architecture used was a fully connected neural net-

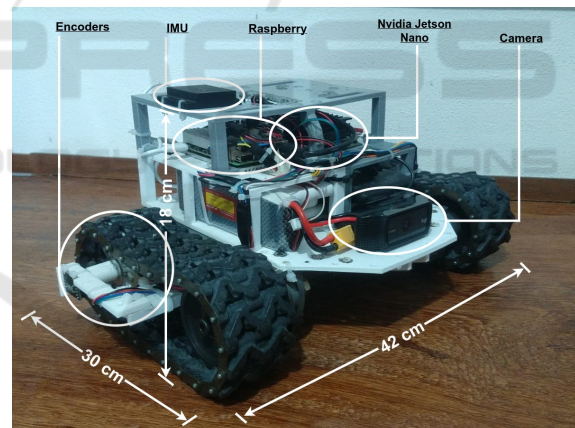


Figure 7: Robot.

work with 32, 32, 16, and 3 neurons in its first, second, third, and output layers, respectively. A dropout layer with 10% probability between the third and output layers was also used. Below, we show which sensor data or combination was used to train each of the 5 DNNs.

1. Rotary Encoder (KY-040)
2. Optical Encoder (MOCH22A)
3. IMU
4. Rotary Encoder + IMU
5. Optical Encoder + IMU



In addition to the sensor data, each network also used as an input parameter the time variation between the current and last data sampling performed ( $\Delta t$ ), the last measured positioning variation ( $x_{-1} - x_{-2}, y_{-1} - y_{-2}$ ) and also the last orientation angle of the robot. The networks used as expected output the variation in positioning of the X and Y axes as well as the variation in the robot's positioning angle. This way, odometry is performed by adding the positioning variation to the previous state. For encoders, the variation in relation to the previous state is used at the input, and for the IMU, raw data from the accelerometer and gyroscope were used.

A path of 500 samples was chosen to compare the odometry method, which was not used in the training set. We compared the average positioning error on this path as shown in Figure 8 and then plotted the path described by each previously trained network.

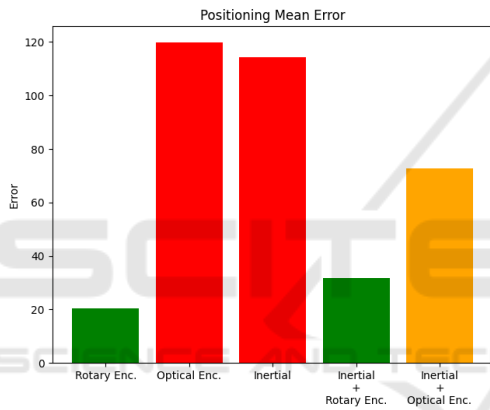


Figure 8: Odometries positioning error.

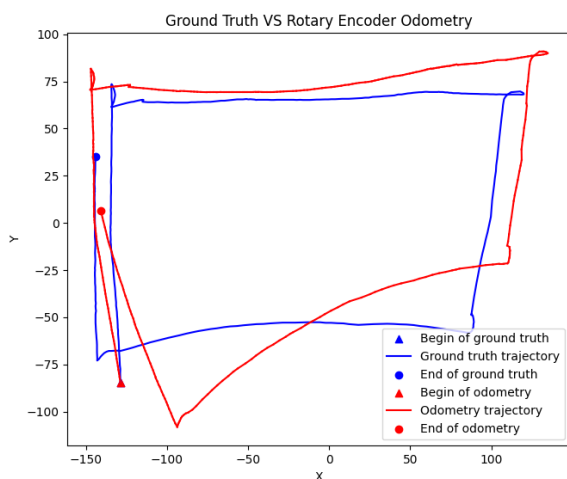


Figure 9: Rotary encoder odometry trajectory.

Figure 8 shows that the smallest errors are when using odometry with a rotary encoder and inertial

data combined with a rotary encoder. Optical encoder odometry and purely inertial odometry presented the highest error rates.

Figure 9 shows the odometry trajectory with rotary encoder odometry compared to the ground truth of the test path. Figure 10 shows the odometry trajectory with optical encoder odometry compared to the ground truth of the test path.

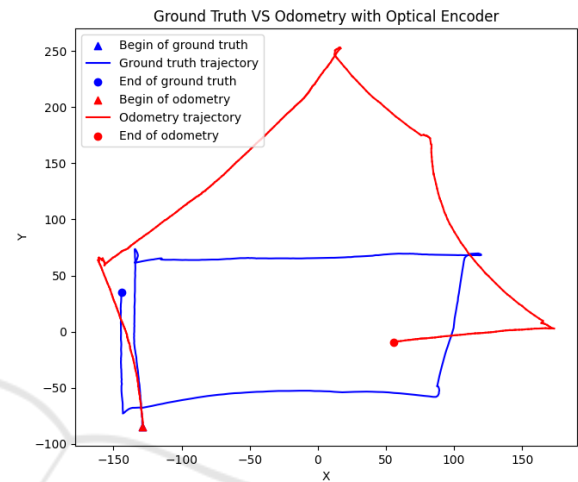


Figure 10: Optical encoder odometry trajectory.

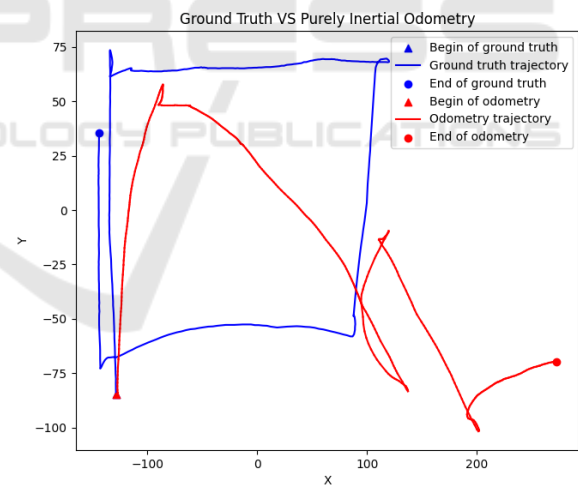


Figure 11: Inertial odometry trajectory.

Figure 11 shows the purely inertial odometry trajectory using only IMU data compared to the test path's ground truth. Figure 12 shows the odometry trajectory with rotary encoder together with IMU data compared to the ground truth of the test path.

Figure 13 shows the odometry trajectory with optical encoder together with IMU data compared to the ground truth of the test path.

When analyzing the graphs, we noticed that the odometry methods that come closest to the path taken

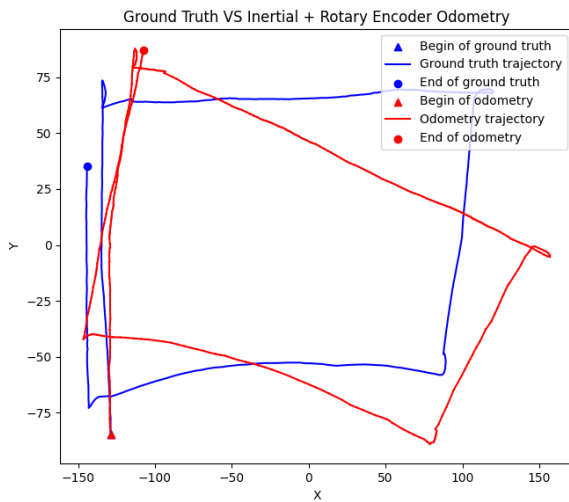


Figure 12: Inertial with rotary Encoder odometry.

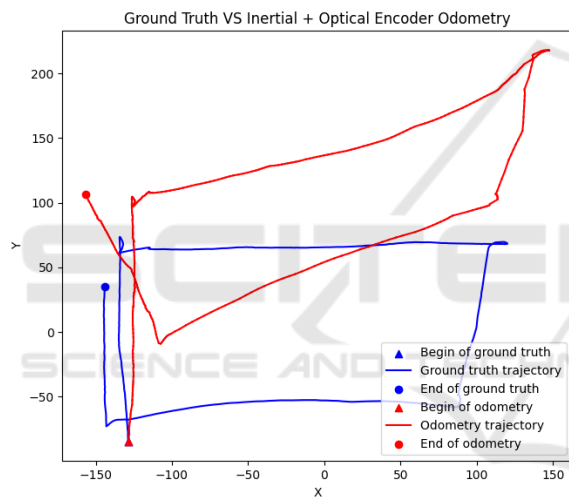


Figure 13: Inertial with optical Encoder odometry.

in the ground truth are odometry with a rotary encoder and odometry with a rotary encoder in conjunction with IMU data, as well as in the comparison of the average positioning error shown in Figure 8.

## 6 CONCLUSIONS

This paper presents a new methodology for collecting ground truth for positioning robots in 2D space based on computer vision. The proposed method requires the preparation of the collection site, with the installation of a camera positioned higher than the environment to obtain broad images of the environment, in addition to the use of markers both in the environment and on the robot. The positioning of the markers must be carried out following a Cartesian plane, and the po-

sitions must be carefully measured for later use in the data processing stage. Data collection from sensors and upper camera images must occur synchronously to obtain consistent data.

After collection, the data goes through an essential processing process to map the position of the markers identified in the camera image to an image that represents their real positioning in the Cartesian plane of the collection environment. This transformed image is used to detect the robot's marker and thus retrieve the actual position and orientation of the robot. This method eliminates using simulated environments, motion capture equipment, inertial visual odometry (as in Google Tango), high-precision LIDARs, GPS or manual measurement during collection. In this way, it is more accessible and straightforward to implement, providing a more affordable approach. This contribution can boost the advancement of research in mobile robotics, especially in the study of land mobile robots.

In addition to the positioning ground generation method proposal, a comparison between DNNs for performing the odometry task was also presented. To do this, we compare the use of data from different sensors and their combination applied to a dense DNN. Rotary encoders, optical encoders, and an IMU were used during the collection. The results showed that the best odometry methods were when the rotary encoder alone or in conjunction with IMU data was used.

This work presents several possible sequences for future work. Firstly, we will publish the database generated during the collection process carried out in the current study. We can then, for example, study the possibility of adapting the methodology proposed here for 3D environments, test the methodology in more challenging locations, study odometry methods, and compare them using our technique, among others.

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