A Framework for Developing Robust Machine Learning Models in Harsh Environments: A Review of CNN Design Choices

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- Keywords: Robust Machine Learning, Fault Tolerance, Harsh Environments, Convolutional Neural Network, Single Event Effects, Activation Functions, Dropout, Regularisation, Pooling.
- Abstract: Machine Learning algorithms are envisioned to be used in harsh and/or safety critical environments such as self-driving cars, aerospace, and nuclear sites where the effects of radiation can cause errors in electronics known as Single Event Effects (SEEs). The effect of SEEs on machine learning models, such as neural networks composed of millions of parameters, is currently unknown. Understanding the models in terms of robustness and reliability is essential for their use in these environments. To facilitate this understanding, we propose a novel framework to simulate SEEs during model training and inference. Using the framework we investigate the robustness of the Convolutional Neural Network (CNN) architecture with dropout, regularisation and activation functions under different error models. Two new activation functions are suggested that decrease error by up to 40% compared to ReLU. We also investigate an alternative pooling layer that can provide model robustness with a 16% decrease in error with ReLU. Overall, our results confirm the efficacy of the framework for evaluating model robustness in harsh environments.

1 INTRODUCTION

The advent of Neural Network architectures has shifted the paradigm from traditional, wellunderstood image processing methods towards more complex, less-understood models. This black-box nature of state-of-the-art models can pose unforeseen dangers when applied to industry and exposed to Single Event Effects (SEEs). Therefore The focus of this research is to directly attack the black-box of these complex models via simulated SEEs.

SEEs are radiation induced errors on electronic devices that could result in changes to the software running. For use in safety-critical environments, such as driverless systems, understanding how a Machine Learning (ML) model behaves under SEEs is imperative. Many example situations and further motivation are outlined in Chapter 2. Robustness in ML systems are therefore a key requirement that has typically been referred to as the performance of a model under attacks to the input data. On the other hand, attacks to the parameter space in ML models are far less explored and do not fit under the adversarial robustness umbrella.

Convolutional Neural Networks (CNNs) are a common ML model aimed to solve image processing tasks. First introduced in 2012, CNNs have consistently been the highest performing architecture across image classification competitions, such as the ImageNet Large Scale Visual Recognition Challenge (Krizhevsky et al., 2012). This 2012 CNN model was called AlexNet and is an example of a Deep Neural Network (DNN) consisting of over 60 million parameters across 5 convolutional layers and 3 fully connected layers. The power of these models derives from their ability to learn hierarchical representations of data with every layer abstracting features from the raw inputs. Therefore it is unsurprising the improvements over AlexNet have come with an increased number of layers. DNNs, with their many layers and huge parameter space, further exemplify the black box narrative.

There is limited research on perturbations to the weights and biases of the CNN architecture, which can be a result of SEEs. Research on SEEs is an extremely challenging area as the natural phenomena occurs at a very low probability, making experimentation very hard. Facilities, such as ChipIr can artificially generate SEE-like particles to perform beam experiments. This experimentation can produce more

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than 30 million years of natural irradiation in 241 hours (Rech Junior et al., 2022). Although this speeds up the natural process exponentially, experimentation is limited by the availability of these devices. Alternative approaches have looked towards fault injection software to simulate SEEs (Hari et al., 2017) but there is no standardised solution. These beam-experiments also focus on the sensitivity of hardware, and therefore suggest hardware solutions, with minimal regard to high-level radiation hardening techniques.

This research aims to start addressing this gap by exploring how CNN design choices influence the robustness to SEEs. A number of CNN models are built in the Pytorch deep learning framework and trained on an example scenario/dataset. Informed by existing research, an error model simulating SEEs was built to test these CNNs. Finally a comprehensive analysis of the results from these tests was performed. The contributions of the paper are as follows:

- Novel framework for evaluating neural networks in harsh environments¹.
- Propose two novel activation functions that are shown to be more robust to SEE related errors.
- Propose novel pooling layer that is also shown to be more robust to SEE related errors.

2 TECHNICAL BACKGROUND

2.1 History of SEEs and Motivation

SEEs have been known to disrupt spacecraft from the 1970s, and as early as 1962 the idea of SEEs were first suggested (Wallmark and Marcus, 1962). Binder, Smith and Holman produced foundational work with their 1975 paper "Satellite Anomalies from Galactic Cosmic Rays" (Binder et al., 1975). Here, the authors were the first to report SEEs in operating satellites and explored the mechanisms by which cosmic rays impact microelectronics that have resulted in satellite communication anomalies. Spacecraft are one example of the many harsh environments impacted by the effects of SEEs and it is clear that the mitigation techniques are essential to enabling the use of electronics in these environments.

Another area of concern are safety-critical environments as SEEs have been shown to occur in everyday environments. A harmless example popularised by the media was a Mario speedrunning tournament where player was aided by a bit change (bitflip) in the memory of the computer running the game. A more disastrous case was in 2008, during the flight of an Airbus A330 between Singapore and Perth. SEEs sadly resulted in 12 serious injuries when the A330 started nose-diving on two separate occasions (Bureau, 2008)

The miniaturisation of electronics is another factor driving the need for SEE mitigation techniques. Transistors, explained in more detail later, are the basic building block of electronics and have increasing sensitivity to SEEs as miniaturisation progresses. Moore's law states that the number of transistors on an integrated circuit doubles approximately every two years (Moore, 1998). This has generally held true since the idea in 1965 with the modern day 3nm process transistors being less than 50nm in length (Badaroglu, 2021). The sensitivity arises from the critical charge required to change the state of the transistor being proportional to the size. Therefore as electronic devices become more powerful with more transistors, smaller transistors and higher transistor density, ionizing radiation requires less energy to induce an SEE. Consequently, the number of SEEs are set to increase.

2.2 SEEs and Transistors

Edward Peterson defines SEEs as the action of a single ionizing particle as it penetrates sensitive nodes within electronic devices. SEEs in space arise from two natural sources, heavy ions from cosmic rays or solar flares and protons trapped in the earths magnetic field. An ion is an atom or molecule with a net positive or negative charge. This is a result of an imbalance between the number of electrons, that hold negative charge, and number of protons, that hold positive charge. Many devices can be upset by these ions at a rate of about 10^{-6} upsets per bit each day (Peterson, 2011).

Named after Van Allen's discovery in 1958, the Van Allen radiation belts are zones of energetic charged particles originating from solar winds and held in place by the earths magnetic field (VAN ALLEN et al., 1958). There is an inner and outer region which can be dangerous for satellites to operate in. Peterson states that individual protons can be found here but have an energy level too low to upset most devices via direct ionisation. However, one proton in 10^5 will undergo a nuclear reaction within the body of a transistor capable of an upset. Therefore, at the heart of the belt, 1KB of memory would have 10 upsets a day, a dangerously high number (Peterson, 2011).

The transistor is the most fundamental building

¹Source code is available at https://github.com/wd7512/ MSc-Thesis-2024/



Figure 1: Ionisation paths though a transistor that can disrupt the state.

block of all modern day electronics. It is a type of semiconductor used to switch or amplify electric signals and power. Combining transistors together allow for the storage of information and the execution of complex logic operations, forming the basis of memory cells, processors, and virtually all digital electronic devices.

Peterson states that a heavy ion can deposit a track of ions as it passes through the body of the transistor shown in Figure 1. This produces an electric pulse or signal that may appear valid to the device, changing the state of the transistor. Protons passing through the body of the transistor have no immediate effect but can cause a nuclear reaction in the silicon. This can produce heavy ions that achieve the same effect.

Peterson divides SEEs into eight subcategories, but the focus are on Single Event Upsets (SEUs) and Multi-Bit Upsets (MBU). Both involve changes to computer memory via the change of a bit from 0 to 1 or 1 to 0. This is a type of Silent Data Corruption (SDC) and the focus of this research.

2.3 Numerical Representation in Computers

A collection of bits can be used to represent floating point numbers which are essential in computers and to ML. The IEEE 754 standard provides a framework for the representation of floating point numbers to varying degrees of precision (IEEE754, 2019). This has been adopted as the industry standard and is consistent across all hardware. In ML, Floating Point (FP) 16, 32 and 64 are commonly used, where the number represents the number of bits used to represent the number. A higher number of bits allow for more precision, however the time taken for operations increases. Therefore, choice of FP architecture becomes a balancing act of speed and precision. Popular ML library sci-kit-learn uses FP64 by default as it favours precision. Deep learning frameworks Pytorch and Tensorflow-keras use FP32 by default as speed is more important (Radford et al., 2019).

The FP32 architecture, as described by IEEE 754, is the standardised way of describing any number in the approximate range of $\pm 1.4 \times 10^{-45}$ to $\pm 3.4 \times 10^{38}$ using 32 bits. These 32 bits are split into three parts that together generate the floating point number. The first bit represents the sign of the number, bits 1 to 8 represent the exponent and the final 23 bits for the mantissa. The exponent is responsible for scaling the number by a power of two, while the mantissa determines the precision by representing the significant digits, this is shown in Figure 2.



Figure 2: IEEE 754 architecture for storing floating point numbers with 32 bits.

It is expected that bitflips within the mantissa will have less impact than bitflips to the sign or exponent. This is because the sign bit can change the number by twice its magnitude and the exponent has the potential to send the number to the extremes of the FP32 range. Figure 3 shows the average result of performing bitflips on one thousand floating points in the range of -3 to 3. It shows that the Mean Absolute Error (MAE) follows this theory with the first bit in the exponent having the largest impact. It is also interesting to note that the first several exponent bits (positions 1-6) result in more error than the sign bit (position 0).



Figure 3: Mean Absolute Error between FP32 numbers before and after performing a bitflip across each index.

2.4 Convolutional Neural Networks

IBM defines a Neural Network (NN) as a machine learning program, or model, that makes decisions in a manner similar to the human brain by using processes that mimic the way biological neurons work together to identify phenomena, weigh options and arrive at conclusions (IBM, 2024). This program can sound complex but is made up of simple building blocks including, layers and activation functions.

NNs have become a popular choice for a wide range of tasks, outperforming many traditional models. This can be partly explained by the universal approximation theorem, which states that a neural network can approximate any continuous function to a desired degree of accuracy, given enough neurons and number of layers (Hornik et al., 1989) (Lu et al., 2017). This theory underpins the versatility and effectiveness of neural networks, allowing them to excel across various applications.

A single neuron is a function that receives a real value *x* as input, processes it, and produces a real value as output. Mathematically, a single neuron can be described by the Equation (1) where *w* is called the weight and *b* the bias. The simplest form of layer in a NN is formed by stacking multiple neurons together, this is called a linear layer or Fully Connected (FC) layer. This allows for the input to be a vector, $x \in \mathbb{R}^{a}$ and the output is a vector of size *r*, where $W \in \mathbb{R}^{r \times a}$, and $B \in \mathbb{R}^{r}$, this function is expressed in Equation (2). If a NN is composed of a single layer, it is often referred to as a perceptron. If many layers are composed together it can be referred to as a Deep Neural Network (DNN).

$$f(x) = wx + b \qquad x \in \mathbb{R} \tag{1}$$

$$f(x) = Wx + B \qquad x \in \mathbb{R}^a \tag{2}$$

The weight W and bias B parameters are learnt through the minimisation of a loss function that evaluates the NNs performance on a particular task. Depending on the task, this could be mean squared error or cross-entropy loss which are popular for regression and classification tasks. Gradient descent is a common algorithm for minimising the loss and updates W and B accordingly. This can sometimes result in overfitting so, regularization is a technique used that adds an additional term to the loss function to penalise large weights. This encourages the model to generalise better to patterns by not depending on a few parameters.

The linear layer, described in Equation (2), is inherently limited in its capacity to model complex, non-linear relationships within the data. This limitation is addressed by the introduction of activation functions. Activation functions add non-linearity to the NN and a well chosen activation function is crucial to the success of a NN.

In the field of computer vision, CNNs are used. They are a DNN composed of a feature engineering block and classification block. A CNN introduces a new type of layer called the convolutional layer modelled off the human eye. A convolution is a mathematical operation that slides one function over another. In the context of images, a kernel (filter) is applied across the image to generate feature maps. Pooling layers are another specialised layer that are paired with convolutional layers. The pooling layer aims to reduce the spatial dimension of the feature maps, this process can be thought of as downsampling a signal. This reduces computational complexity and aids the spatial invariance by extracting the most important features. The most common type of a Pooling Layer is MaxPooling which takes the largest value in a kernel. The feature engineering block is made up of convolutional layers in conjunction with pooling layers and activation functions.

A three-dimensional array of features is the output of the feature engineering block. This is flattened and passed to the classification block via a dropout layer. A dropout layer sets a number of the features to 0 with probability p. The authors of AlexNet state that this technique reduces complex co-adaptations of neurons, since a neuron cannot rely on the presence of particular other neurons. It is, therefore, forced to learn more robust features that are useful in conjunction with many different random subsets of the other neurons. The classification block uses one or more FC layers with activation functions to convert the features into an output. In the final layer, a SoftMax function is used to convert the output into probabilities of each class.

3 RELATED WORK

In the 21st century, research on SEEs has been directed towards the testing of AI hardware accelerators such as graphical processing units (GPUs). Paolo Rech provides a comprehensive review "Artificial Neural Networks for Space and Safety-Critical Applications: Reliability Issues and Potential Solutions" summarising the challenges and potential mitigation strategies for deploying NNs in environments where SEEs are a significant concern (Rech, 2024). Rech states that a drawback of this parallelism in GPUs is that faults can propagate to multiple values. Therefore the resulting effect can lead to errors that impede the safe deployment of DNNs (Su et al., 2023) (Ibrahim et al., 2020).

How SEE related errors propagate through a DNN is currently not well understood. Matrix multiplication is the dominant process within DNNs and is what AI hardware accelerators are often used to compute. Therefore to assess the reliability of AI accelerators and DNN models under the effects of SEEs, beam experiments are used. Beam experiments are performed at facilities such as ChipIr at the Rutherford Appleton Laboratory, UK, (Science and Technology Facilities Council, 2024) and have the capacity to irradiate microelectronics with atmospheric-like neutrons.

A detailed study across multiple GPUs was performed by Santos, et al., at ChipIr (Santos et al., 2019). They show that a single fault tends to propagate to multiple threads, significantly reducing the reliability of CNNs . Errors with the rectangle distribution of affected parameters in a tensor were the most damaging to CNNs, and found to be caused by faults in the scheduling or the execution of multiple threads. This is intuitive as the rectangle shape will typically impact a larger proportion of parameters in a tensor than the single or line distribution.

Error Correcting Codes (ECCs) reduced the total number of SDCs, but were unable to reduce the number of critical errors, which have the potential to impact safety-critical applications. The ECCs suggested were Algorithm Based Fault Tolerance (ABFT) and a redesign of the pooling layers. ABFT is a method where the final row and column of a weight matrix is used to check the integrity of the weights (Huang and Abraham, 1984). However Santos states AFBT is unable to be implemented on DNNs using NVIDIA proprietary cuDNN libraries. ABFT was however tested with FFT algorithms on GPUs and shown to be very promising (Pilla et al., 2014) and where it could be tested at ChipIr, corrected 60% of the SDCs on the Tesla K40 and 50% on the Titan X (Santos et al., 2019).

Pooling layers were another area of interest as Santos finds that most of the errors corrected by ECC (single and line) would have been masked by maxpooling layers. To further improve upon this Santos suggests choosing the largest "reasonable" number instead of simply choosing the largest number.

A separate beamline experiment on Google's Tensor Processing Units (TPUs) found critical error rates of up to 4.73% during image processing tasks (Rech Junior et al., 2022). This study also explored the distribution of errors at the output of convolutional layers. This distribution of affected parameters falls in line with Santos's results. A drawback of the beamline experiments are the limited number of testing facilities and inability to run multiple experiments at the same time. For example Junior et al. had to test the TPU for more than 241 effective hours (Rech Junior et al., 2022) (without considering the setup, load input, download output, and reboot time).

To support analysis from beamline experiments, artificial fault injection algorithms are also used. SASSIFI is an example of a hardware level algorithm that injects transient errors in NVIDIA GPU's (Hari et al., 2017). Bosio et al. suggested the use of a high level fault injector, emphasising the independence of the fault injector from hardware, so that hardening techniques can be explored for both the DNN architecture and hardware (Bosio et al., 2019). Their analysis also showed that mitigation against critical behaviours was only required against changes to the exponent bits.

Introducing faults during the training process is an alternative strategy to overcoming hardware faults and shown to be create fault tolerance via the process of disabling random nodes during backpropogation (Sequin and Clay, 1990). This is an old ideas but there is little exploration into the robustness of models under this training procedure.

Practical research on SEEs has been shown to be both viable and valuable, however it is time consuming, costly and limited in terms of the extent of investigation. Exploring simulated methods can and should be explored as a complimentary and potentially advantageous alternative. This is the first work to propose a framework for evaluating the robustness of neural networks for harsh and safety-critical environments coupled with an exploration of CNN design choices.

4 EXPERIMENTAL SETUP

4.1 CNN Use Case

Image classification for satellite imagery is chosen as a realistic use case. Satellites exist in an environment with increased exposure to SEEs and are commonly equipped with imaging technology. The dataset used was called "Ships in Satellite Imagery" (also referred to as Shipsnet) from the popular data science website Kaggle (Hammell, 2018). Each image is made of three matrices of size 80 by 80. The three matricies represent the colours red, green and blue with values in the matrix between 0 and 255 for the intensity. The first 1000 images are part of the "ship" class with images centered on the body of a single ship. The author of the dataset emphasises that there are ships of different sizes, orientations and atmospheric conditions. The next 1000 are part of the "no-ship" class creating a binary classification problem.

Many factors go into the design of a CNN and the CNN for this research has three core requirements to meet. The CNN must excel at identifying images containing ships, be representative of larger, state-of-theart models but also have a fast inference time to allow for efficient testing before and after SEE simulations. The number of layers, layer order and layer size dictate the models complexity and is a challenging balancing act to optimise all requirements. Exploratory data analysis (EDA) on the dataset showed that the



Figure 4: Example Images from the Shipsnet Dataset.

CNN architecture did not need to be a complex, stateof-the-art model with millions of parameters. However, to be representative of large scale DNNs the macro architecture of AlexNet was used (Krizhevsky et al., 2012). This consists of a feature engineering block made up of convolutional layers, then a classification block made of fully connected layers. There is also a dropout layer with probability p between these two blocks.

To train this CNN on the Shipsnet dataset, batched gradient descent is used on a random 80/20 train/test split of the 2000 samples. The loss function was CrossEntropyLoss define in Equation (3) which measures the distance between the true labels and labels predicted by the CNN. Adam, a version of stochastic gradient descent, was chosen as the optimisation algorithm to minimise the loss.

$$\mathcal{L}(\mathbf{y}, \mathbf{p}) = -\sum_{i=1}^{C} y_i \log(p_i)$$
(3)

A batch size of 16 samples and a learning rate of 0.001 were chosen to balance training speed and model generalisation. The training is completed when either 1000 epochs are reached or the loss is less than 0.01. These values were selected as a loss of 0.01 indicates the predicted labels and true labels lie very closely. The 1000 epochs limit serves as a safeguard to stop algorithms that struggle to converge. From preliminary testing, all models converge within 100 epochs so 1000 epochs was very sufficient.

The hyperparameters explored in the training process were regularisation (also known as weight-decay in the Pytorch) and dropout probability p. Regularisation adds an additional term to the loss function that represents the squared L2 norm of the model weights **w** multiplied by the regularisation coefficient λ seen in Equation (4). The aim of λ is to control the tradeoff between fitting and overfitting by penalising large weights (Shalev-Shwartz and Ben-David, 2014). Values of λ at 0 and 1e-4 are chosen to compare the effectiveness of regularisation. The dropout probability p was explored in an off state, p = 0 and on state p = 0.5. Meaning that in the on state half of the 800 features are set to 0.

$$\mathcal{L}(\mathbf{y}, \mathbf{p}) = -\sum_{i=1}^{C} y_i \log(p_i) + \frac{\lambda}{2} \|\mathbf{w}\|^2$$
(4)

The hyperparameters explored in the CNN architecture were choice of activation function and the use of a smart pooling. The choice of activation function determines the non-linearity of the network and is arguably the most important hyperparameter. The following activation functions were explored:

Table 1: Activation Functions.

Function	Expression
ReLU	$\operatorname{ReLU}(x) = \max(0, x)$
Sigmoid	Sigmoid(x) = $\frac{1}{1 + \exp(-x)}$
Tanh	$Tanh(x) = \frac{\exp(x) - \exp(-x)}{\exp(x) + \exp(-x)}$
Sinusoidal	$\operatorname{Sin}(x) = \operatorname{sin}(x)$
Weighted Gaussian	$WG(x) = x \exp(-x^2)$
Rectified WG	$\mathbf{RWG}(x) = \max(0, x\exp(-x^2))$

Where Weighted Gaussian is defined by the acronym WG and Rectified Weighted Gaussian, RWG.



Figure 5: Activation Functions Explored.

ReLU, Sigmoid and Tanh were chosen due to being well established across a range of NN models. In particular ReLU is a cornerstone of many CNNs such as AlexNet (Krizhevsky et al., 2012). We propose the following two activation functions specifically designed to handle SEE related errors, the Weighted Guassian (WG) and Rectified Weighted Guassian (RWG). The WG and RWG are bounded, decaying and zero-at-origin as these properties are hypothesised to aid robustness. This is because extreme changes will decay to 0. The sine function is included to assess the impact of periodicity, also being bounded.

Santos suggested the use of smartpooling, but this has not yet been tested (Santos et al., 2019). Therefore we test with the use of smartpooling. This CNN replaces the MaxPooling layers with smartpooling layers that ignore unreasonable values (Rech, 2024). Determining what is "unreasonable" can be done via many outlier detection techniques, the simplest being z-score or interquartile ranges. However due to the extreme magnitudes of resulting floats from bitflips, particularly at index 1 of the FP 32 architecture, an even simpler technique was implemented. All absolute values above a threshold were ignored. This aims to produce a similar result to more advanced outlier detection methods and serve as a proof of concept.

4.2 Error Model

With a use case and model in place, the final step was to create an environment to simulate and record the effects of SEEs. The aim is to bring the simulation as close as possible to empirical results, noting that there is very limited research in this area.



Figure 6: A high level overview of the simulation environment.

The overall process for simulation follows the design in Figure 6. The simulation takes a trained CNN as input and a test dataset for evaluation that is unseen data to the CNN. Then the CNN has its weights and biases erroneously modified (attacked) methodically. Each attack is self-contained in a weight or bias tensor and the tensor is reset to the original state after the attack. Therefore the effect of cumulative SDCs are not investigated, only isolated events. This was an important decision to be made as it allows for an individual analysis of the components that make up the CNN. Therefore the most influential/vulnerable layers can be identified. Future work will consider cumulative effects. During the attack, the CNN is evaluated on the test dataset and the following key information is recorded: The norm defined in Equation 5, name of the layer, location of the attack, accuracy of the CNN on the test dataset, number of parameters attacked and **proportion** of parameters attacked in the tensor.

$$\operatorname{norm}(t_0, t_1) = |t_0 - t_1|$$
 (5)

To allow a fair comparison between different CNN

model parametisations the bitflip index and spatial distribution must be consistent. Single, line and rectangle are common spatial distributions of SDCs. However, after preliminary exploration into simulations with these distributions, the line distribution was found to be catastrophic to the performance of the CNN. This allows for no comparison between parametisations so is unfortunately not a feasible simulation for a smaller CNN. This critical reduction in performance can be attributed to the low number of parameters in the CNN where feature channels are as small as 8. It will likely be more applicable to larger CNNs. The rectangle distribution is an even more destructive extension of the line distribution so was also not considered. This does not pose a problem as SEU is the most common result of SEEs.

To provide a comprehensive analysis of SEUs, the process in Figure 6 was repeated. The SEU simulation iterates through all 7634 parameters of the CNN, providing the most thorough analysis possible. This rigarous approach was not possible for any MBU simulation as the number of combinations (subsets) that can be made from 7634 parameters is 2^{7634} , which is approximately 10^{2290} and exceeds practical computational capabilities.

Representation of a MBU was still desired so we proposed an approach that used a Gaussian process to propagate a SEU into an MBU. Spatial distributions of errors inspired by propagation are not new and have been implemented by others (Bolchini et al., 2023) to simulate SEEs.

Algorithm 1 outlines the generation of indices to be attacked during the MBU simulation. The number of indices attacked is controlled by the standard deviation and was varied during the simulation. Due to the random nature of Algorithm 1, it is repeated within each layer of the CNN. The number of repetitions is the minimum of; the number of parameters in the layer or one hundred. This mitigates against repetition of the same indices being selected in small tensors such as the biases which may contain less than 10 parameters.

Require: Tensor x, Index i, Standard Deviation σ

- 1: Flatten *x* into a vector of *n* values
- 2: Generate an array *A* of normal distribution values with mean *i*, standard deviation σ, and length *n*
- 3: Normalize the values in *A* between 0 and 1
- 4: Generate an array *B* of random uniform values between 0 and 1 with length *n*
- 5: **return** boolean array *C* where $C_j = (B_j < A_j) \quad \forall j \in [0, n)$

Algorithm 1: MBU Index Selection Algorithm.

Figure 3 shows that the index of the bitflip can cause a near-zero change or change to the extremities

of the FP32 architecture. Testing every single index would be an inefficient use of resources as, aside from index 0, the MAE is monotonically decreasing as the bit index increases. This allows for the assumption that results relating to the bitflip index can be interpolated without exhaustive testing. Therefore 7 of the 32 indices were selected to be investigated. The sign bit, three exponent bits (1,3,6) and three mantissa bits (10,15,21) were the indices selected. This gives a fair representation of the three parts of the FP32 architecture. The mantissa bits are skewed towards the lower indices due to the decreasing change in MAE. This is because it is expected that the impact would be minimal as the MAE approaches 0.

To summarise the simulation environment, both SEU and MBU methodologies were outlined. The SEU simulation exhaustively tests all parameters and the MBU attacks a selection of parameters propagating from a single SEU. Regarding the bitflipping, 7 of the total 32 bits in the FP32 architecture were tested. All this results in the following number of simulations:

SEU Simulations:

• Factors: 7,634 parameters, 6 activation functions, 7 bit indices, 2 pooling layers, 2 dropout, 2 regularization

• Total: 7,634 \times 6 \times 7 \times 2 \times 2 \times 2 \times 2 = 2,565,024

MBU Simulations:

- Factors: 458 initializations, 5 standard deviations, 6 activation functions, 7 bit indices, 2 pooling layers, 2 dropout, 2 regularization
- Total: $458 \times 5 \times 6 \times 7 \times 2 \times 2 \times 2 = 769,440$

5 EVALUATION

A total of 3,334,464 attacks were simulated following the methodology in Chapter 4. 2,565,024 were performed using the SEU simulation and the remaining 769,440 for the MBU simulation. Table 2 outlines the distribution of the number of simulations and the number of single bitflips i.e. SEU attacks is greater than the number of SEU simulations. This is because a number of the MBU simulations, with a particularly low standard deviation, result in only one index being attacked.

To evaluate how the different model parameter settings affect the model's performance with different error models, we use the *test delta*, computed as the difference between the test accuracy before and after the errors are introduced.

5.1 Simulation

Table 3 offers a summary of the key simulation and CNN parameters against the test delta. It shows that there exists complex interactions between these parameters, where one parameter may only be beneficial in the presence of one or more other parameters. Therefore, the analysis is visualised with many multidimensional figures. The discussion starts with the simulation parameters, then delves into the CNN's learning parameters and architectural design.

Bitflip location was the most important factor to the test delta. Figure 8 shows the non-zero test delta rate at each index. In the mantissa, only 1% of the simulations had a non-zero test delta, also known as critical error, with a maximum of only 0.0475 test delta. Also, the 21st index had zero test delta across all 476,352 simulations. It is fair to say that all subsequent indices 22-32 will also have zero test delta. Therefore, assuming a uniform distribution across the indices flipped, it can be said that a third of bitflips have a zero test delta, or in other words, no impact. In the exponent, 27% of the simulations had a nonzero test delta with the 1st index having the most impact at 52%. It is surprising however, that the 3rd index had less impact than the 6th. This is due to the 3rd index having a lower average norm than the 6th. The sign bit had a 12% non-zero test delta placing it firmly between the exponent and mantissa. Figure 7 supports this as the test delta in the conv1.bias layer is 300 times smaller in the mantissa than the sign and exponent. These results fall in line with the hypothesis that the magnitude of the difference caused by the bitflip is proportional to the impact on the wider CNN.

The Layer attacked within the CNN was another significant factor to the test delta. Figure 8 shows a U-shaped pattern for average test delta with respect to the forward propagation order of the CNN layers. This points towards the first and final layers of the CNN architecture being most sensitive to perturbations. The bias layers also exhibit higher test deltas than the weight layers suggesting they are more sensitive, a result that was also found by Bolchini et al. (Bolchini et al., 2022). This may be explained by the formulation in Equation (2) where the bias is a direct addition to the output vector whereas the weights contribute via a sum-product with the input. However, Figure 7 points towards a contradiction to this belief. It shows that the proportion attacked in each layer varies a significant amount with bias layers reaching up to 100% and the weight layers reaching no more than 30%. Therefore the gradient in Figure 7 could be a more accurate measure of the sensitivity of each layer as it represents how the model degrades with

Table 2: Summary of Simulations Performed Following the Methodology in Chapter 4.

Bitflips per Simulation	SEU (1)	2-4	5-9	10-14	15-24	25-39	40+
Total # Simulations	2,583,531	192,073	121,599	123,349	96,573	90,157	127,182

Table 3: Average test delta of different CNNs with various setups. The minimal value in each row is marked with an asterisk (*) and global minima with (**).

Dropout	Weight Decay	Model	Standard Activation Functions				Proposed Act. Func.	
			ReLU	Sigmoid	Tanh	Sine	WG	RWG
0.0	0.0	CNN	0.02760	0.01784	0.01758	0.01773	0.01347	0.01234*
		SmartPoolCNN	0.01809	0.01774	0.01756	0.01750	0.01363	0.01227*
	0.0001	CNN	0.02755	0.01731	0.01669	0.02002	0.01318	0.01275*
		SmartPoolCNN	0.02126	0.01738	0.01667	0.02023	0.01333	0.01260*
0.5	0.0	CNN	0.02418	0.01834	0.01573	0.01853	0.01322	0.01020**
		SmartPoolCNN	0.02241	0.01828	0.01567	0.01857	0.01335	0.01021*
	0.0001	CNN	0.02155	0.01892	0.01702	0.01700	0.01314	0.01126*
		SmartPoolCNN	0.01931	0.01900	0.01718	0.01689	0.01313	0.01129*

respect to the proportion of the layer attacked. Examining the gradient finds that the weight matrix in the first convolutional layer would be the most sensitive layer with respect to proportion. The most important takeaway from Figure 7 is that there is a clear linear relationship between the proportion of the layer attacked and test delta, confirming what Santos stated (Santos et al., 2019). This is also reflected in Figure 8 where the SEU simulations have a lower test delta than the MBU simulations.

Dropout was a factor during the training of the models with the purpose of improving robustness. Averaged over all the results it reduced the average test delta from 0.0172 to 0.0164. Figure 9 summarises the impact per activation function and there was a reduction in test delta across all activation functions bar the sigmoid function. During training, the sigmoid function also faced difficulties with the use of dropout. It is not clear why this is the case and would be an area of future work. The two rectified functions had the largest decrease in test delta. This could be due to the sparsity of rectified functions and dropout further amplifying the sparsity, forcing a multitude of neural pathways to form, similar to ensemble models which are naturally robust.

Regularisation was the least impactful parameter to the test delta having an insignificant average increase to the test delta of 0.0001 over all the results. Regularisation only had a benefit when the ReLU activation function and dropout were used, shown in Table 3. The reason for this could follow a similar trail of thought to the interaction between the ReLU activation function and dropout, further reinforcing more neural pathways.

The choice of **Activation Function** has been lightly touched upon in the last two paragraphs and was the most significant factor to test delta within the CNN architecture. Moving left to right in Table 3, the activation function with the highest test delta was ReLU. This was unsurprising as all other activation functions were bounded, so extreme values passed though bounded functions do not propagate through the CNN. The bounding of values also explains why the use of smart pooling was only effective with the ReLU function, showing a 16% reduction to the average test delta. The well known bounded activation functions, sigmoid, tanh and sine achieved similar levels of average test delta, around 0.017 and tanh reached an even lower 0.015 test delta with dropout and no regularisation. The proposed activation functions consistently achieved a lower test delta across all training parameters. An explanation for this could be the decaying property of the WG function. This creates an "active" region so that only a small range of values produce a non-zero output, essentially bounding the range of values in a similar manner to smartpooling. The RWG performs even better than the WG function and has an even smaller "active" region. The best model, at 0.01 average test delta, used the RWG activation function, dropout at p = 0.5, no regularisation and no smartpooling. However the difference between using smartpooling or not was negligible. This was a 58% reduction in error over the use of ReLU.

The **Norm** was a measure of the difference between the original tensor and attacked tensor, defined in equation (5). It is a direct reflection of the bit index and number of bitflips. Figure 10 shows the relationship between the log of the norm and the test delta across the eight layers in the CNN. As expected, there is a positive correlation between the log norm and the test delta across all layers. In some of these layers a slight S-shape can be observed. This can point towards the idea that the relationship is not strictly linear. Therefore, there may be resilience to small perturbations up to a critical norm value, then a saturation point where the layer stops functioning so fur-



Figure 7: The average test delta in the Sign (left), Exponent (middle), Mantissa (right) part of the FP32 architecture against the portion of the layer attacked.



Figure 8: Proportion of non-zero Test Deltas across Bit Indices (left), Average Test Delta across layers in the CNN (right).



Figure 9: The average test delta of Regularisation (left), Dropout (middle), Model (right) across the six activation functions.

ther attacks have nothing to degrade. The horizontal grey lines represent test delta values of 0.01 and 0.1 and can be used to assess the sensitivity of each layer. The first weight matrix breaks these thresholds with the smallest log norms which reinforces the idea that is the most sensitive layer.

5.2 Testing AlexNet

A final test was performed using AlexNet. It explored the novel RWG activation function and smartpooling. Due to computational constraints the CIFAR-100 dataset was used and includes 60,000 images with 100 different labels (Krizhevsky, 2009). Therefore the final layer of AlexNet had to be resized to the 100 classes instead of 1000. Also the images in CIFAR-100 were scaled up to 224x224 pixels and normalised.

Table 4: Comparison of Alexnet models on CIFAR-100. *Training epochs from weights copied from training Alexnet with ReLU.

Model Type	Test Accuracy	SEU Accuracy	Test Delta	# Simulations	# Training Epochs
Alexnet with ReLU	0.717100	0.312881	0.404219	160	20
Alexnet with RWG _{0.01}	0.742900	0.663311	0.079589	160	20* + 5
Alexnet with ReLU and smartpooling	0.707600	0.403594	0.304006	160	20*



Figure 10: Log of the Norm against test delta in each layer of the CNN.

It was quickly realised that training AlexNet was computationally expensive so transfer learning was used. A pretrained version of AlexNet was downloaded and, after transfer learning, achieved a 71.7% test accuracy shown in Table 4. A special variant of the RWG function defined in Equation (6) allowed the use of transfer learning from AlexNet (which uses ReLU) to a version of AlexNet with the RWG_K activation function. This further transfer learning was successful and additional training epochs added a few extra percent to the test accuracy. Smartpooling had the advantage of not needing any further training, just the replacement of the pooling layers with smartpooling layers. This did however reduce the test accuracy by 1%.

$$RWG_{K}(x) = \max(0, x \exp(-Kx^{2}))$$

$$\implies \lim_{K \to 0} RWG_{K}(x) = ReLU(x)$$
(6)

With only 160 SEUs, equating to 10 SEUs per layer in AlexNet, this is far from a thorough experiment. Additionally, only the first exponent bit was flipped as it has the highest impact. Therefore the weight these results carry is up to the reader's judgement. However, there is an indicative difference be-

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tween Alexnet with ReLU, Alexnet with RWG_{0.01} and Alexnet with ReLU and smartpooling.

CONCLUSION 6

To conclude, a framework to simulate and test the effects of SEEs was built with the Pytorch library. A third of simulated SEEs have minimal impact due to small changes in the mantissa. There exists a linear relationship between the proportion of the layer attacked and test delta. The use of dropout during training improves robustness but regularisation does not. Smartpooling layers were beneficial in conjunction with ReLU. The proposed activation function RWG was the most robust to simulated SEEs and transfer learning can be used to convert CNNs using ReLU to RWG_K. Small norms (e.g. less than 10^{-6}) have minimal impact on the test delta. Future work will include validated error models and evaluating robustness with state-of-the-art models.

A Framework for Developing Robust Machine Learning Models in Harsh Environments: A Review of CNN Design Choices

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